

## ***Installation Instructions for 60520 Rear Axle Housing Bushings***

### ***Safety Guidelines***

The installation begins with common sense! If the installation is not to be performed with the aid of a full size chassis lift, it is highly recommended that you support the vehicle with four heavy duty jack stands from the jacking locations while allowing the rear axle to hang. The vehicle should be positioned on a hard, flat and level surface (asphalt in the summer can be very dangerous). NEVER use a bumper or scissor jack for the support of your vehicle! ALWAYS use safety glasses.

### ***Installation Instructions***

- 1.** Raise the rear axle to eliminate any downward load using a hydraulic floor jack if not using a full size chassis lift.
- 2.** Completely remove one upper control arm.
- 3.** Remove the inner bushing while leaving the outer steel sleeve in the axle housing.
- 4.** Install the new inner bushing by reversing the removal procedure.
- 5.** Replace or re-install the control arm with the bolts and nuts. Do not tighten completely.
- 6.** Repeat steps 2-5 on the opposite upper control arm.
- 7.** Jack the rear axle housing upward to the normal ride height position with the vehicle still remaining on the jackstands if not using a full size chassis lift.
- 8.** Torque the four bolt and nut assemblies to 70-100 lb.ft.
- 9.** Lower vehicle from the lift or stands and enjoy controlled handling.

