

Installation Instructions for 63007 GM Line Lock Adapter Fitting Kit with ABS

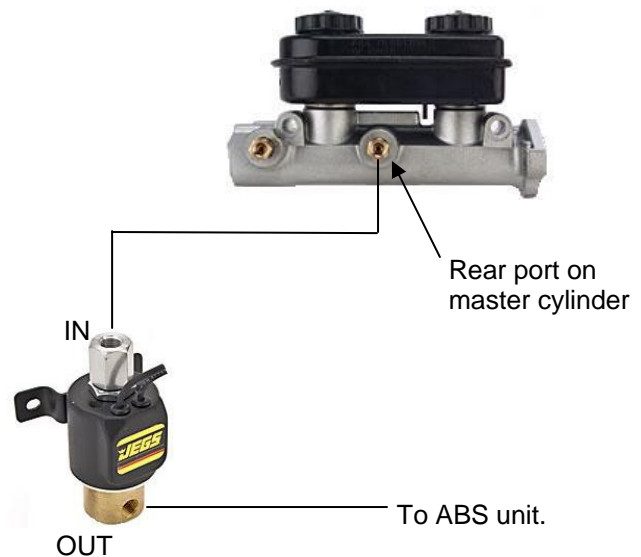
This adapter fitting kit is designed to be used in conjunction with the JEGS installation kit #555-63005 or #555-63006, which is recommended when installing the JEGS Stage Control brake holding device #555-63002.

Installation Instructions:

Use only SAE-approved seamless steel brake lines with double flared ends that are of the correct size and length, and come pre-assembled with inverted flare tube fittings. **DO NOT CUT** brake lines. **DO NOT USE** copper tubing. When bending brake lines, use a tubing bender to avoid kinking or crushing. Use thread sealer on threaded fittings. A line fitting wrench is recommended to be used when tightening all brake line fittings. **CAUTION:** The use of an excessive amount of thread sealer can contaminate the solenoid valve or brake system. Use thread sealer sparingly.

1. Disconnect and remove the brake line from the rear port on the master cylinder that goes to the port on the ABS box marked "MC 1". Install the M11x1.5 metric adapter fitting into the master cylinder port.
2. Install the M10x1 metric adapter fitting into the port on the ABS box marked "MC 1". Use a standard 3/16" steel brake line having male inverted flare fittings (3/8-24 thread) and connect to the adapter. Plumb the other end of this line to the "outlet" port of the Stage Control unit.
3. Use a standard 3/16" steel brake line having male inverted flare fittings (3/8-24 thread) and connect to the metric fitting adapter in the master cylinder. Plumb the other end of this line directly to the "inlet" port of the Stage Control unit.
4. Bleed all air out of the brake system. Follow vehicle manufacturer's instructions for correct procedure on bleeding brake system. Be sure to check all connections for leakage under pressure. **THERE MUST BE NO LEAKAGE.**

Before driving vehicle, completely check the brake system for proper operation and be sure that you have a good solid brake pedal. Test the Stage Control system several times to be sure that it operates correctly.



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