

Installation Instructions for 80505

NC Thread Chasing Tap Set

(6) NC-USS Coarse Threads (1/4", 5/16", 3/8", 7/16", 1/2", 9/16")

DIRECTIONS: Put oil on threads for long tap life. Start into damaged threads by hand. Run in and out with any wrench. Do not use on hardened threads or to cut new threads.

THREAD CHART					
NC		NF	NC		NF
USS	Size	SAE	USS	Size	SAE
20	1/4"	28	11	5/8"	18
18	5/16"	24	10	3/4"	16
16	3/8"	24	9	7/8"	14
14	7/16"	20	8	1"	14
13	1/2"	20	7	1-1/8"	12
12	9/16"	18	7	1-1/4"	12



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