

# **Installation Instructions for 28080 Red Bolt Locker**

**Note:** This product is not designed for plastics, particularly thermoplastics.

## **General Instructions**

1. Surfaces to be bonded should be clean and dry and free of grease.
2. Apply in enough quantity to fill all engaged threads.
3. Good contact is essential. An adequate bond develops in 15 to 45 minutes and maximum strength is attained in 24 hours.

## **Setting Time (68°F, 65% R.H.)      Set time/Ful cure**

Steel.....	15 min/24 hrs
Brass.....	30 min/24 hrs
Zinc Dichromate.....	25 min/24 hrs
Stainless Steel.....	35 min/24 hrs

## **Adhesive Properties**

Service Temperature Range.....	-75°F to 300°F
Shear Strength (steel nuts and bolts).....	3000 psi
Gap Fill.....	0.010"

## **Typical Applications**

- Shock absorber bolts
- Frame bolts
- Cylinder block
- Rocker arm studs
- Ring gear bolts
- Fan hub bolts



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