

**# 31225 409 s/s kit**

Cat-back 3" dual kit with performance mufflers

2009-2012 Dodge Challenger RT w/5.7L Hemi

Kit Includes:

- |                                  |                                      |                                    |
|----------------------------------|--------------------------------------|------------------------------------|
| 1) # 1453018 H-pipe ss           | 1) # 1453012 right front muffler ss  | 1) # 1453013 left front muffler ss |
| 1) right tail pipe ss # 1453014  | 1) left tail pipe ss # 1453015       | 1) right rear muffler ss # 1453016 |
| 1) left rear muffler # 1053017   |                                      |                                    |
| 6) 3" accuseal clamps ss # A30BF | 2) 2-1/2" accuseal clamps ss # A25BF |                                    |

**DANGER WARNING:** Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds.

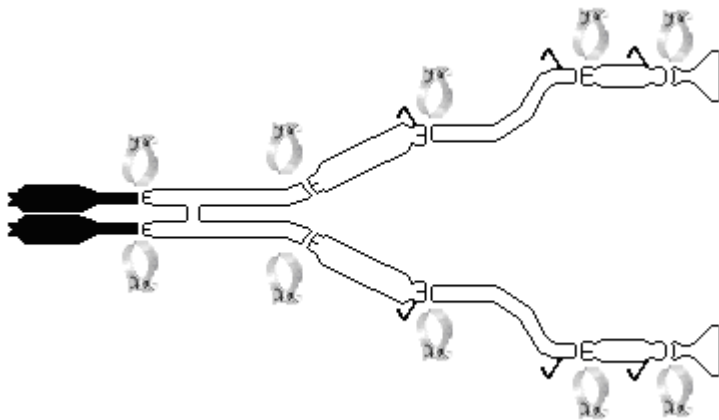
Limitation of liability--Disclaimers: The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

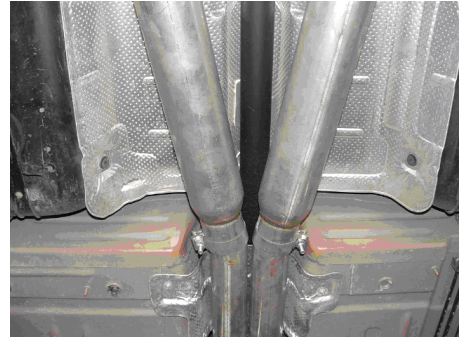
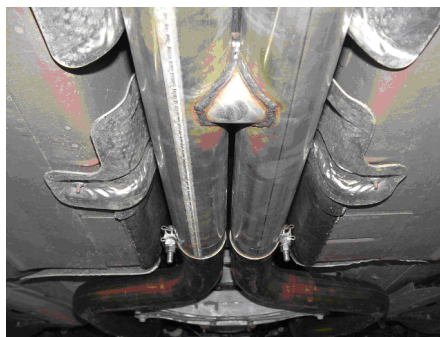
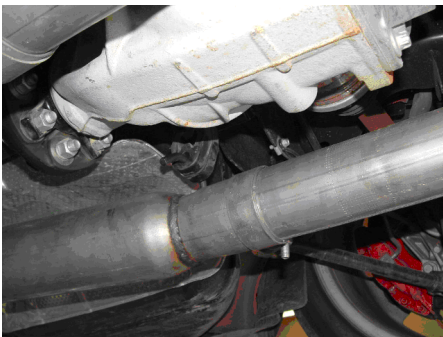
The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



**JEG'S**  
Performance Products  
1-800-345-4545 [jeps.com](http://jeps.com)

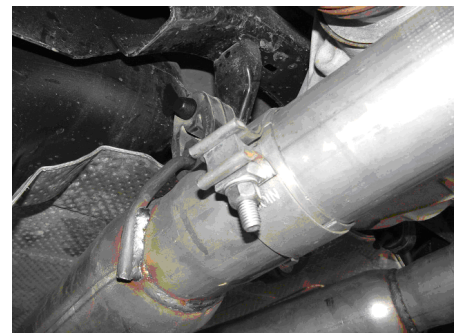


### 31225 Instructions:

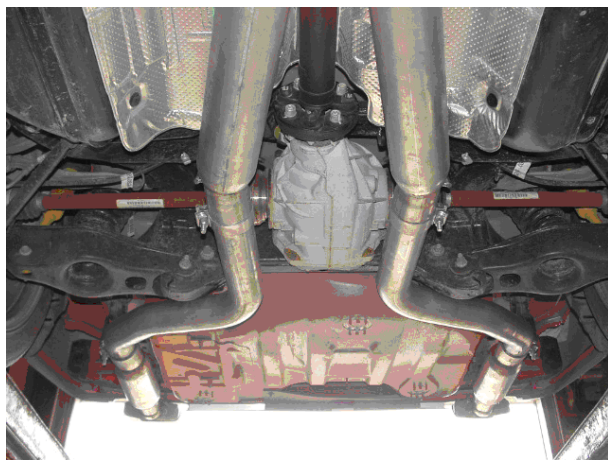
**NOTE: DO NOT TIGHTEN ANY CLAMPS UNTIL THE LAST STEP!!** Note: you will need to reuse your original tips and clamps for the tips for this system.

- 1) Support the vehicle in a safe manner, using a shop hoist or frame contact jack stands on a level surface. Disconnect the negative terminal of the battery. Remove the old exhaust system behind the converter pipe, where the old system clamps to the converter pipe. Note: you will need to reuse your original factory clamps after the converters, as well as your original factory tips and clamps for the tips. You can remove the old system just by removing the clamps after the converters, and removing the exhaust at the flange after the large dual in/out factory resonator muffler on the driver side, and then pulling the factory exhaust system forward and out of the rubber hanger mounts, you may need to lubricate these to remove the wire hooks from these, reuse these rubber mounts. You will also need to disconnect the ground on the rear hanger on the passenger side at the inlet of the exhaust tip.
- 2) Install the 2-1/2" i.d. end of the H-pipe to the converter pipe, using the included 2-1/2" clamps. Tighten the assembly slightly, but do not over tighten at this time.
- 3) Install left and right front mufflers to the H-pipe outlets using the included 3" clamps. Note: the straight end is the inlet on both mufflers, and the hooks of the hangers are welded on the outside edge of the mufflers and hook in towards the o.e. rubber hanger mounts above. Attach these wire hooks to the o.e. rubber hanger mounts above.
- 4) Install the left (driver side) and right tail pipes to the front mufflers using the included 3" clamps. The tail pipes are mirror images and both have 3 bends, with the long straight end on both being the inlet, and the hooks of the hangers are welded on the outside edge of the tail pipes and hook in towards the o.e. rubber hanger mounts above. Attach these wire hooks to the o.e. rubber hanger mounts above.
- 5) Install the left and right rear mufflers to the left and right tail pipes using the remaining 3" clamps. The inlets of the rear mufflers have the slots in the necks, and the hooks of the hangers are welded on the outside edge of the mufflers and hook in towards the o.e. rubber hanger mounts above.
- 6) Attach the wire hangers on the rear mufflers to the o.e. rubber hanger mounts above. Install the left and right original exhaust tips to the rear mufflers using the original clamps.
- 7) Check for clearance of the frame, body, suspension members, and of all brake and fuel lines. When you are satisfied with how the system hangs, tighten all clamps. Reconnect the battery.

31225 pictures







BUILD SHEET FOR: 3" Challenger RT cat-back kit 409 s/s

PART #'S: 31225, # 1453020

\_\_\_\_\_ 1) HARDWARE KIT

\_\_\_\_\_ 1) # 1453018 H-pipe—SHORT, 2-1/2" IN ss

\_\_\_\_\_ 1) # 1453012 right front muffler ss

\_\_\_\_\_ 1) # 1453013 left front muffler ss

\_\_\_\_\_ 1) right tail pipe # 1453014 ss

\_\_\_\_\_ 1) left tail pipe # 1453015 ss

\_\_\_\_\_ 1) right rear muffler # 1453016 ss

\_\_\_\_\_ 1) left rear muffler # 1453017 ss

INSPECTED BY: \_\_\_\_\_

DATE: \_\_\_\_\_

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\_\_\_\_\_ 1) right rear muffler # 1453016 ss

\_\_\_\_\_ 1) left rear muffler # 1453017 ss

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