

## **Installation Instructions for 80506**

### **NF Thread Chasing Tap Set**

**(6) NF-SAE Fine Threads ( 1/4", 5/16", 3/8", 7/16", 1/2", 9/16" )**

**DIRECTIONS:** Put oil on threads for long tap life. Start into damaged threads by hand. Run in and out with any wrench. Do not use on hardened threads or to cut new threads.

<b>THREAD CHART</b>					
<b>NC</b>		<b>NF</b>	<b>NC</b>		<b>NF</b>
<b>USS</b>	<b>Size</b>	<b>SAE</b>	<b>USS</b>	<b>Size</b>	<b>SAE</b>
20	1/4"	28	11	5/8"	18
18	5/16"	24	10	3/4"	16
16	3/8"	24	9	7/8"	14
14	7/16"	20	8	1"	14
13	1/2"	20	7	1-1/8"	12
12	9/16"	18	7	1-1/4"	12



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