

## **Installation Instructions for 555-30471 Muffler-Back, 3" Dual, 2-3/4" Inlet Exhaust System w/Turbo Muffler**

**Application: 1994-1995 Full Size GM Pickup w/ 2-3/4" Exhaust-V6, V8**

NOTE: The left tail pipe has 6 bends—the inlet is the long end

The right tail pipe has 5 bends—the inlet is the short end

The muffler outlets should both be parallel to the ground and run side by side

### **Kit Includes:**

- |                       |  |
|-----------------------|--|
| 1) 2.75" Clamp        | 1) Front Extension Pipe #1028351-3     |
| 5) 3" Clamp           | 1) Left Tail Pipe #1028350-2           |
| 4) 5/16" Lock Washers | 1) Right Tail Pipe #1028350-1          |
| 4) 5/16" x 1" Bolts   | 1) #6842 Muffler                       |
| 4) 5/16" Nuts         | 2) Tail Pipe Extensions                |
| 4) Fender Washers     | 4) THU900 (360 Swinger) Hanger-BR91930 |

### **DANGER WARNING:**

Should the purchaser decide to install this exhaust product at home, be warned that pleasure car or light duty truck/van "bumper" jacks are intended for emergency use only. The use of frame contact jack stands in conjunction with a floor jack as main support is highly recommended to minimize accidental dropping of a vehicle while the installation proceeds. We recommend the use of a shop hoist if possible. Please use caution!

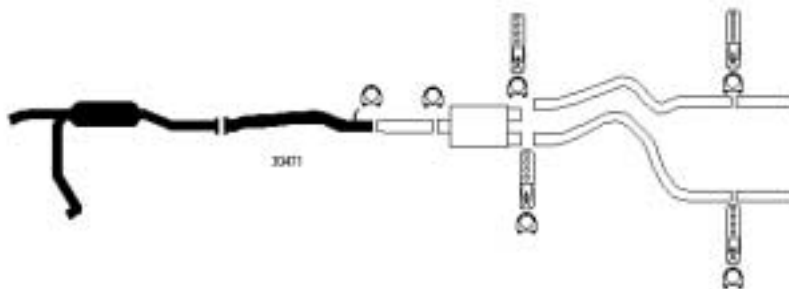
**Limitation of Liability—Disclaimers:** The regulation of emissions production, noise levels and safety standards is undertaken by the federal government, each of the fifty state legislatures, and by many local municipalities, towns and counties.

The manufacturer makes no warranties of merchantability, of fitness for a particular purpose, or that its products are approved for general use, or that its products comply with laws, regulations or ordinances in the states where they may be sold to the ultimate purchaser, the consumer.

The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



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**NOTE: Do not tighten any clamps or nuts and bolts until the last step! Before cutting any pipes it is a good idea to lay out all the included pipes along side the vehicle and get a good idea of how the pipes will hang on the vehicle. Please read the instructions fully and thoroughly before you begin.**

- 1.** Remove the spare tire from under the truck. Because of clearance problems, you will not be able to run this system with the spare tire in its original position. Therefore; it must be pulled permanently.
- 2.** Remove exhaust system leaving only the original Y-pipe and catalytic converter on the truck. Cut directly in front of the muffler and after the converter flange. NOTE: The extension pipe will fit the longer wheel base trucks without cutting. On all other vehicles the extension pipe will need to be cut from the 3" old O.D. end (the end that is not shrunk) as necessary.
- 3.** Slip the front pipe into place. With the tail pipes in the rear of the muffler, hold up the muffler and tail pipes in a position that clears all chassis components. Mark the front pipe. Make sure to account for at least 2" of the pipe to go into the muffler. Cut the front pipe.
- 4.** Use a 2-3/4" clamp to attach the extension pipe to the catalytic converter pipe.
- 5.** Use a 3" clamp to attach the turbo muffler (#6842 or equivalent) to the extension pipe.
- 6.** Slip the right and left over-the-axle pipes into the muffler.
- 7.** With the muffler and over-the-axle pipes in place, install the two THU900 hangers above the outlets of the muffler to the frame. NOTE: It may be necessary to drill 5/16" holes in the frame if holes are not present. Use 5/16" x 1" bolts, nuts, lock washers, and fender washers to connect the hangers to the frame.
- 8.** Mount the muffler and tail pipes to the hangers using the 3" clamps (one for each outlet of the muffler).
- 9.** Install the 28" long 3" I.D./O.D. tail pipe extensions to the over-the-axle pipes.
- 10.** Locate mounting holes in the frame near the end of the over-the-axle sections of the tail pipes. If no mounting holes are present, drill a 5/16" hole in the frame for each tail pipe. Install the remaining THU900 hangers using the fender washers, nuts, bolts and lock washers. Clamp the hangers to the rear tail pipe extensions, connecting the two pipes and the hangers.
- 11.** Trim tail pipes to your desired lengths.
- 12.** Tighten all clamps, nuts and bolts and check for clearance of brake lines and chassis components.



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## **Installation Instructions for 555-30472 Muffler-Back, 3" Dual, 2" Inlet Exhaust System w/Turbo Muffler**

**Application: 1996-Early 1999 GM Pickups w/ Dual Inlets to Muffler (Vortech Systems) 350 C.I.**

NOTE: The left tail pipe has 6 bends—the inlet is the long end

The right tail pipe has 5 bends—the inlet is the short end

The muffler outlets should both be parallel to the ground and run side by side

### **Kit Includes:**

- |  |                                     |
|--|-------------------------------------|
| 2) 2" Clamp                            | 2) Front Extension Pipes #1029350-3 |
| 4) 3" Clamp                            | 1) Left Tail Pipe #1028350-2        |
| 2) 2.25" Clamp                         | 1) Right Tail Pipe #1028350-1       |
| 4) 5/16" x 1" Bolts                    | 1) #6843 Muffler                    |
| 4) 5/16" Nuts                          | 2) Tail Pipe Extensions             |
| 4) 5/16" Lock Washers                  | 4) Fender Washers                   |
| 4) THU900 (360 Swinger) Hanger-BR91930 |                                     |

### **DANGER WARNING:**

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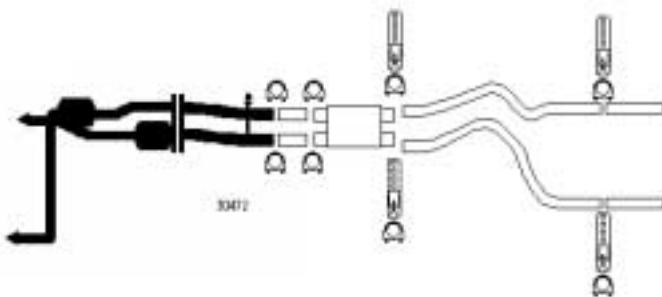
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The entire risk as to the conformity of this product in any such state and as to repair, should the product prove to be defective or non-conforming, is on the retail purchaser, the buyer, the ultimate consumer of such product and it is not upon the seller, distributor, or manufacturer.

In this connection, retail purchaser, the buyer, the ultimate consumer assumes the burden of the entire cost of any and all necessary service, alterations, and or repair.

The foregoing statement limits the liability of the manufacturer.



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**NOTE: Do not tighten any clamps or nuts and bolts until the last step! Before cutting any pipes it is a good idea to lay out all the included pipes along side the vehicle and get a good idea of how the pipes will hang on the vehicle. Please read the instructions fully and thoroughly before you begin.**

**1.** Remove the spare tire from under the truck. Because of clearance problems, you will not be able to run this system with the spare tire in its original position. Therefore; it must be pulled permanently.

**2.** Cut both pipes of the exhaust off immediately in front of the muffler.

NOTE: The extension pipes may not be needed for shorter wheelbase trucks. On all other vehicles the extension pipes may need to be cut from the 2-1/4" O.D. end (the end that is not shrunk) as necessary.

**3.** Slip the front pipes into place. With the tail pipes in the rear of the muffler, hold up the muffler and tail pipes in a position that clears all chassis components. Mark the front pipes. Make sure to account for at least 2" of the pipe to go into the muffler. Cut the front pipes.

**4.** Use a 2" clamp to attach each extension pipe to the catalytic converter pipe.

**5.** Use a 2.25" clamp to attach the turbo muffler (#6843 or equivalent) to each extension pipe.

**6.** Slip the right and left over-the-axle pipes into the muffler.

**7.** With the muffler and over-the-axle pipes in place, install the two THU900 hangers above the outlets of the muffler. NOTE: It may be necessary to drill holes in the frame if holes are not available. Use 5/16" x 1" bolts, nuts, lock washers, and fender washers to connect the hangers to the frame.

**8.** Mount the muffler and tail pipes to the hangers using the 3" clamps (one for each outlet of the muffler).

**9.** Install the 28" long 3" I.D./O.D. tail pipe extensions to the over-the-axle pipes.

**10.** Locate mounting holes in the frame near the end of the over-the-axle sections of the tail pipes. If no mounting holes are present, drill a 5/16" hole in the frame for each tail pipe. Install the remaining THU900 hangers using the fender washers, nuts, bolts and lock washers. Clamp the hangers to the rear tail pipe extensions, connecting the two pipes and the hangers.

**11.** Trim tail pipes to your desired lengths.

**12.** Tighten all clamps, nuts and bolts and check for clearance of brake lines.



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