

Installation Instructions for 50548

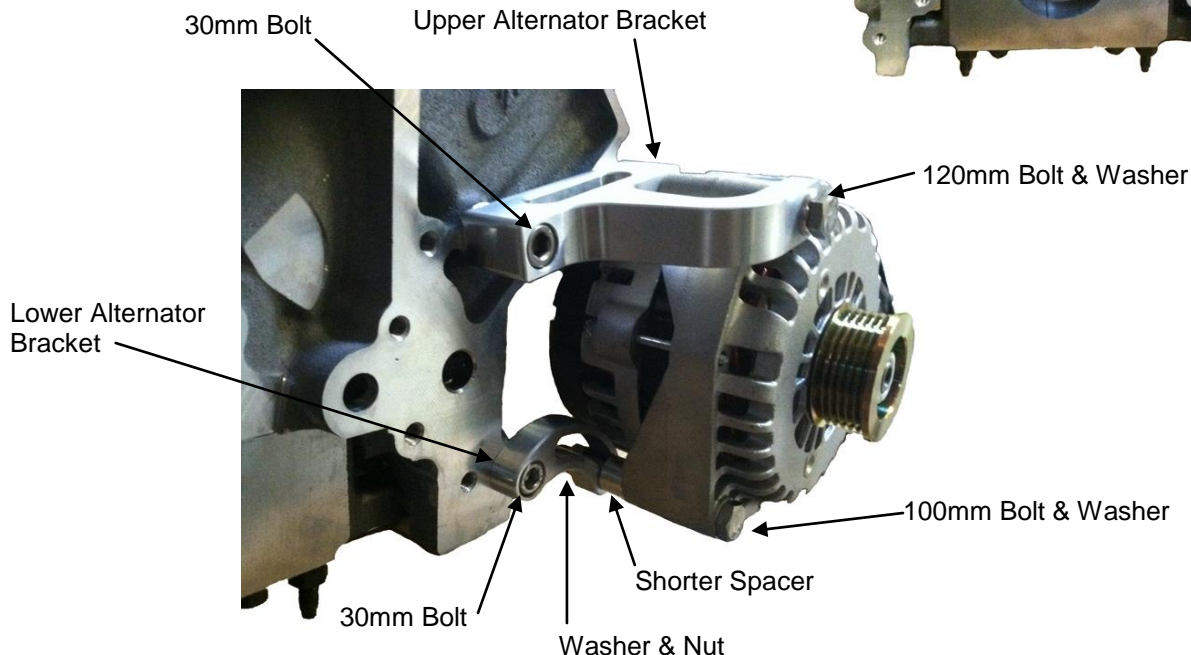
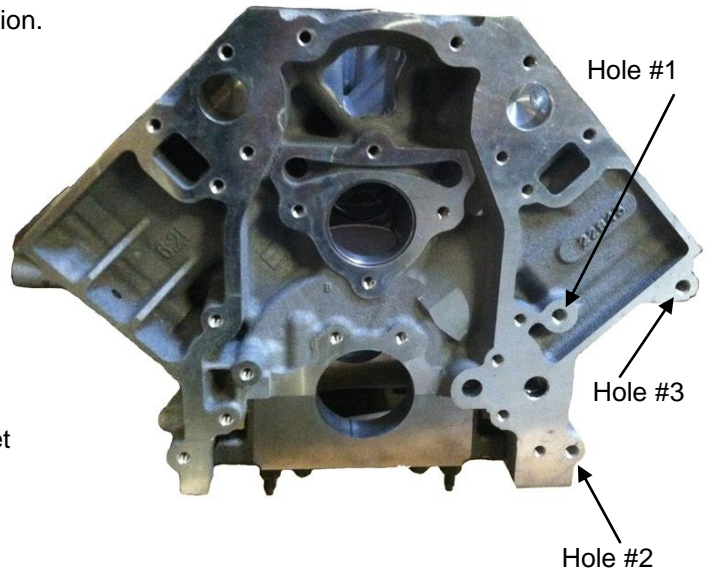
LS Alternator Mount

For 1998-2002 Camaro/Firebird

Installation Instructions:

1. Locate hole #1 on the block and mount the upper alternator bracket to the block using one 30mm long bolt. Try to line up the second hole in the bracket with hole #3 and snug down so that the bracket can still move.
2. Locate hole #2 on the block and mount the lower alternator bracket to the block using one 30mm long bolt. Do not tighten.
3. Take the longer of the two spacers and place it into the large hole in the front of the upper alternator bracket about half way.
4. Locate hole #3 on the block, place the top ear of the alternator between the upper alternator bracket and using the 120mm long bolt with a washer mount the alternator to the block. Do not tighten.
5. Using the 100mm bolt with a washer, slide the bolt through the lower alternator ear, followed by the shorter spacer through the lower alternator bracket. Using a washer and nut secure the bolt to the bracket.
6. Tighten the 30mm bolt at hole #1.
7. Install the serpentine belt and adjust for desired tension.
8. Tighten all bolts.

Configuration	Belt Length	Belt Number
Stock alternator pulley & stock damper	34-1/2"	Dayco 5060345 Gates K060345
Stock alternator pulley & March/ASP/SLP under drive damper	30-1/2"	Dayco 5060305 Gates K060305



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