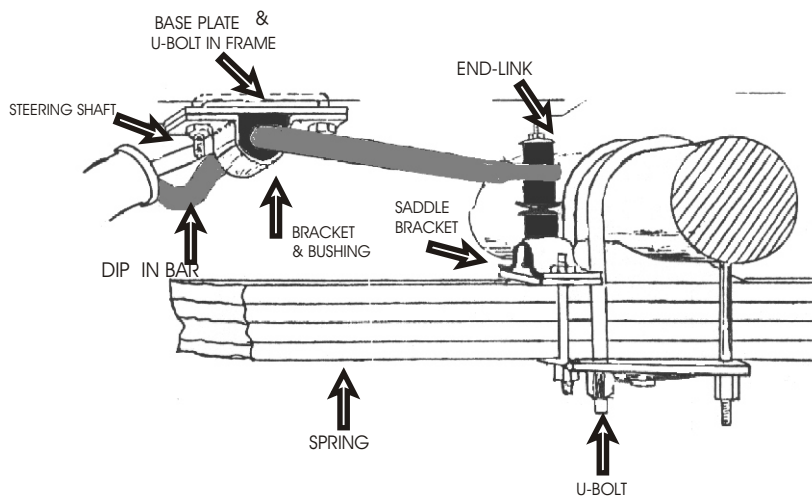


DETAIL OF U-BOLT INSTALLATION



**Directions #151 Jeep (1971 & earlier)**

- Step #1.** Assemble the end-links on the ends of the bar as illustrated. To do this pass the 5/16 center bolt through a cupped washer on the round side, through a bushing; through the spring saddle bracket from the inside through another bushing, two washers, through a third bushing, through a cupped washer from the hollow side and secure with the lock-nut provided. Be sure that the stepped side of the bushings fit in the hole in both the bracket and the bar eye; the smooth side being next to the cupped washers.
- Step #2.** Position the spring saddles across the spring just forward of the axle saddles. Pass the long U-bolt around under the spring and up through the base plate and the bracket. Secure bracket with the lock-nuts provided. The assembly should now be similar to that illustrated.
- Step #3.** Raise the bar mid-section against the frame. Place the rubber bushing on the bar, flat side up against the frame. Position brackets around the bushing and mark the frame. Drill holes with a 3/8" drill bit. Bolt bracket to frame using the U-bolts provided (see general instructions for details).
- Step #4.** Have someone bounce the rear if the car so that you can check for full clearance of all parts throughout the suspension travel distance. Check nuts for suitable tightness. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

**Note:** For best results, this kit should be used in conjunction with our rear bar. This will give you maximum control and best cornering balance on the highway.

**HARDWARE**

2 RH 013	End-Links	2 RH 508	Bushings
4 RH 031	Plates	2 RH 041	Brackets
2 RH 040	Brackets	2 RH 403	U-Bolts
2 RH 402	U-Bolts	8 RH 304	Lock-Nuts
4 RH 104	Washers		