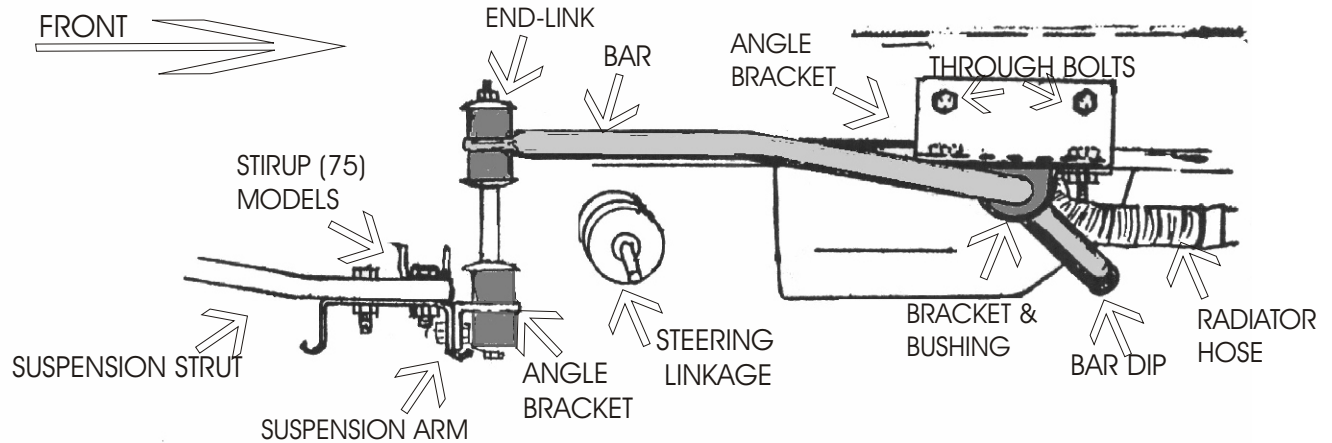


DIRECTION 184



DIRECTION #184

- STEP #1.** Place the mid-section bushing on the bar between the shoulders and the center section dip. Place the bar brackets around them and then bolt the bracket to the outside of the smaller side of the 1-1/2" x 2" angle. Be sure the bolts have their heads up (in the angle) and that the nuts are tight.
- STEP #2.** Assemble the end-links on to the bar eyes, angles below the bar and positioned as shown. Tie the bar center up to the car with string to hold it in position and align the vertical side of the angles against the front of the A-arms about in line or slightly inboard of the strut-rod bolts. With the assembly in position as illustrated, turn the steering from lock to lock so as to be sure that the assembly is clear of the steering mechanism. Mark the suspension arms through the angle bracket hole. Drill with a 3/8" drill bit and secure it with the short 3/8" bolts provided.
- STEP #3.** Place the mid-section bushing and brackets on the bar so that they align with the outer side of the frame structure. Assemble the end-link as illustrated so that it connects the hole in the plate with the hole in the bar eye. The steel cupped washers are at the top and bottom of the end-link and next to the center tube spacer, facing the bushings. Tighten the nuts on the center bolt just enough to keep assembly tight.
- STEP #4.** Hold the bar assembly in position and the end-links as vertical as possible and the angle bracket against the frame structure and mark through angle bracket holes. Drill frames with a 3/8" drill bit. Bolt and secure the brackets with the bolts provided.
- STEP #5.** Bounce the car to check for full clearance throughout the suspension travel distance. Road test the car to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For most balanced cornering and steadiest handling, this kit should be used in conjunction with our rear bar #217.

HARDWARE

2	RH 509Bushings	2	RH 018End-Links
4	RH 206Bolts	6	RH 214Bolts
10	RH 304Lock-Nuts	2	RH 029Angles
2	RH 040Brackets	2	RH 022Angle Brackets
6	RH 104Washers		