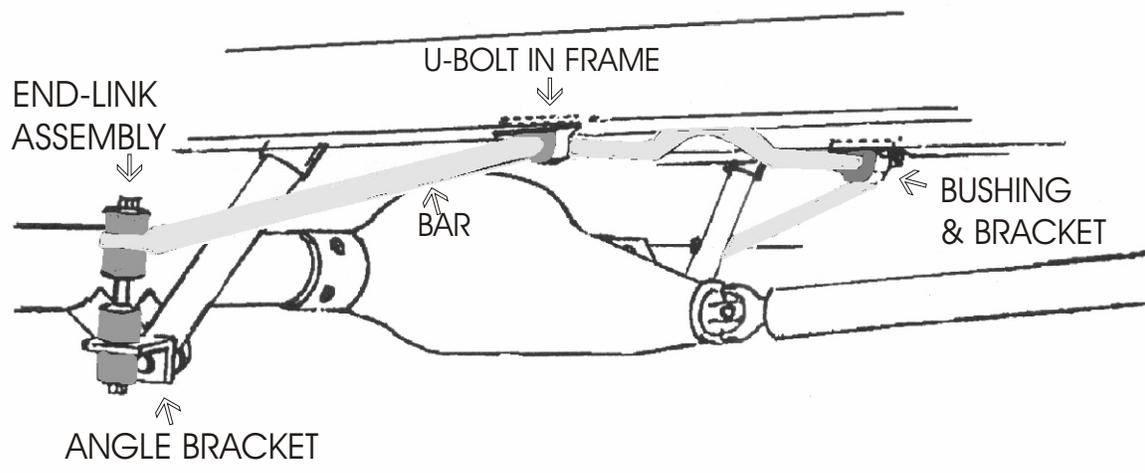
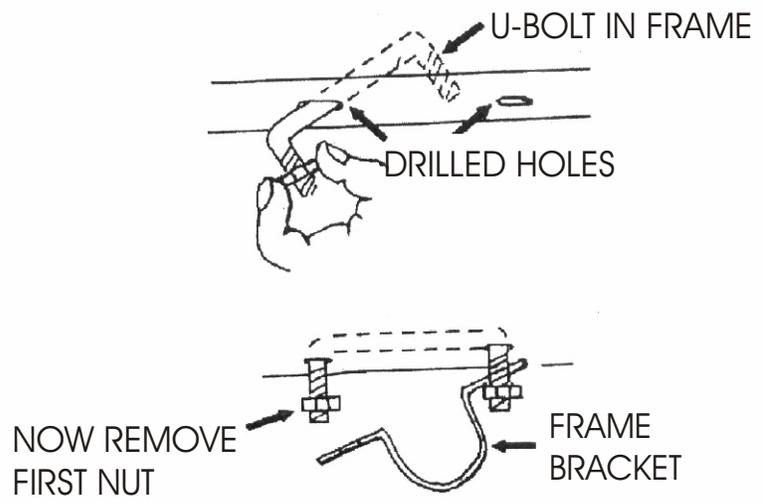


# DIRECTION 203



## HOW TO INSTALL A 402 U-BOLT



## **Direction #203**

- Step #1.** Remove the lower bolt from the rear shock absorber, pass the bolt through the small hole in the angle bracket provided and return the bolt (from outboard side) to secure the lower end of shock absorber, and replace the nut.
- Step #2.** Position the bar in position over the drive train, with the arms to the rear. Assemble the end-links in the correct order as shown to connect the large hole in the angle bracket to the bar eye. Do not over tighten the nut at the bottom of the end-link.
- Step #3.** Raise the bar mid-section to the bottom of the frames. Place the rubber bushing in place on the bar against the frame bottom, cover with bracket and mark bottom of frame for drilling with a 3/8" drill bit.
- Step #4.** Place a nut on one end of the U-bolt provided, and insert the other end into the frame. Maneuver it until it reappears through the other hole and then pass it through the base plate and the bar bracket and secure loosely with another nut. Remove the first nut and pass the U-bolt through the free end of base plate and the bar bracket and replace the nut loosely. Slide the rubber bushing along the bar under the bracket, then tighten the nuts on the U-bolt securely to hold the bar and the bushing securely.
- Step #5.** The installation is now complete. Check the clearance of the installation throughout the suspension travel distance. Check all fastenings for suitable tightness. Road test the van to familiarize yourself to its new handling. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit. For best balance and control, this should be used in conjunction with our front kit.

### **HARDWARE**

|             |            |                  |             |            |                       |
|-------------|------------|------------------|-------------|------------|-----------------------|
| <b>2 RH</b> | <b>015</b> | <b>End-Links</b> | <b>2 RH</b> | <b>509</b> | <b>Bushings</b>       |
| <b>2 RH</b> | <b>040</b> | <b>Brackets</b>  | <b>2 RH</b> | <b>023</b> | <b>Angle Brackets</b> |
| <b>2 RH</b> | <b>402</b> | <b>U-Bolts</b>   | <b>4 RH</b> | <b>304</b> | <b>Lock-Nuts</b>      |