



Part #2071

8-29-2005

Sway bar installation instructions for 1993-1998 Toyota T-100 Rear Bar

- Step 1.** Block all vehicle wheels, place parking brake on. **INSTALL BAR AT RIDE HEIGHT.**
- Step 2.** Place both large mid-section bushings on bar, then place mid-section bracket over mid-section bushing. Place sway bar with assembled mid-section brackets and bushing onto bottom of axle with arms facing rear as shown in diagram placing 1/4" slotted plate between mid-section bushing and bracket fastening in place with lock-nuts, and washers provided. **DO NOT COMPLETELY TIGHTEN AT THIS TIME.**
- Step 3.** Assemble end-link as shown in diagram, and temporarily install on both ends of sway bar. Attach the small adaptor plate to the other end of the end-link. With sway bar mounted on axle in its neutral position swivel end-links upward and in a vertical position as shown in diagram mark and drill one 3/8" hole in left and right lower frame. **IMPORTANT: WHEN MARKING FOR DRILLING HOLES IN FRAME FLANGE MAKE SURE SWAY BAR ARMS ARE HORIZONTAL TO THE GROUND AND END-LINKS ARE ALSO VERTICAL AS SHOWN IN DIAGRAM.**
- Step 4.** Remove end-links temporarily installed in step #3 and install as shown in diagram attaching the adapter plate through the holes you drilled in the frame rail and assemble. Tighten lock-nuts on U-bolts.
- Step 5.** Bounce the rear of the car so that you may check for full clearance through out the suspension travel distance. Recheck all fasteners for proper tightness. Road test your vehicle and accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

Hardware

2 RH 031 Base Plates	12 RH 104 Washers
2 RH 070W Brackets	2 RH 214 Bolts
2 RH 010 End-Links	2 RH 615 Plates
2 T.T. Square U-Bolts (RH 402)	
2 UB 613W Mid-Section Bushings	
6 RH 304 Lock-Nuts	

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