

## PART # 2205

## **IMPORTANT: READ BEFORE INSTALLATION!!**

- Step #1 Assemble the midsection brackets to the large angles supplied in the kit. Tighten the bottom bolts on both assemblies and leave the other bolts loose for now. Please note that there is a left and a right angle bracket. Once proper clearance has been achieved fasten the angle brackets to the bottom of the spring perch using the nuts provided. Tighten to approx. 45 ft. lbs.
- Step #2 Lubricate the inside of the D bushings and place them around the midsection of the sway bar near the arm bends. With the arms of the bar pointing to the rear of the truck mount it to the angle brackets with the mid-section brackets using the supplied fasteners. Tighten to approx. 25 ft. lbs.
- Step #3 Locate the existing hole in the frame which is above the forge of the sway bar. If your truck does not have a hole here you will have to drill a <sup>1</sup>/<sub>2</sub>" hole. Attach the angle bracket to the frame so it is sitting inside the channel of the frame as shown in the illustration. Use the short <sup>1</sup>/<sub>2</sub>" bolts and torque to approx. 35 ft. lbs.
- Step #4 Install the end links to the bar and the angle using the longer 1/2" bolts. Torque to approx. 20 ft. lbs.
- Step #5 Check all fasteners for proper torque. Bounce the rear of the vehicle and check the movement of the bar in relation to other components for proper clearance. As we can not supervise your installation or driving, we can only be responsible for the cost of the kit.

## HARDWARE LIST:

4 - RH 214 BOLTS 2 - RH 027B/C PLATES 4 - RH 104 WASHERS 2 - RH 613W BUSHINGS 2 - 023 BRACKETS 2 - 231 BOLTS 12 - 110 WASHERS 4 - 263B BOLTS
4 - 316 NUTS
4 - RH 304 LOCK NUTS
2 - RH 074W BRACKETS
8 - RH 111 WASHERS
4 - RH 323 NUTS
2 - 11" FUNCTIONAL HEIGHT DOG BONES

