



Part #297

8-17-2005

- Step 1.** Remove the nut from the rear inside leaf spring. U-bolt on each side. Attach the angle bracket provided and replace the bolt.
- Step 2.** Attach the bottom of the end-links to the angle bracket and the bar to the top of the end-links. The mid-section of the bar will be behind the axel.
- Step 3.** Raise the bar mid-section to the frame. Place the bushings on the bar under the frames and cover with the mid-section bracket. Mark through holes and drill lower flange of frame with a 3/8" drill bit. Put a nut on one end of the U-bolt provided and fish the other end into one drilled hole and out the other. (See illustration). Attach the brackets and secure with bolts and lock-nuts provided.
- Step 4.** Check installation for full clearance throughout the suspension travel distance. Check all fastenings for suitable tightness. Do not over tighten nut on end-link. Road test your vehicle as to accustom yourself with the new handling characteristics. All parts are guaranteed for as long as you own the vehicle but as we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

Hardware:

2 RH 046	Brackets	2 RH 402	U-Bolts
2 RH 035	Angle Plates	2 RH 509 (or) 2 UB 613	Bushings
2 RH 016	End-links	4 RH 104	Washers
4 RH 304	Lock-Nuts		

Method For Installing A U-Bolt

