



Part #318

8-17-2005

- Step 1.** Assemble the mid-section attachment as per the "Axle Detail" illustration. The head of the bolt must be "set" into the large center hole on the lower plate with the strike of a hammer. It then passes up through the plate with the small center hole and through the lower hole in the shock stand-off weldment. Another bolt passes through the upper holes of the weldment and the brackets and the plates. Leave the bolt loose.
- Step 2.** Slip the bar bushing around the bar mid-section and position the bar and bushing in the bar bracket. Start the bolt and nut that attaches the lower end of the assembly. Repeat on the other side. Tighten off nuts to 20 lbs/ft. Be sure that the bar is the correct way up. The forged eye at the end of the bar should be horizontal.
- Step 3.** Bolt the angle brackets to the outside of the frame using a 3/4" long existing slot in the frame. Place the washer on the inside of the frame hole slightly (a separate 3/8" can be drilled if preferred.)
- Step 4.** Assemble the end-link as illustrated. Note that the end-link will lean outward slightly at the top so as to pass between the frame and spring. Tighten the end-link not only enough so as to keep the assembly snug. Do not distort the bushings.
- Step 5.** Check all fastenings for suitable tightness. Have someone bounce the rear of the vehicle so you can see that all parts will clear throughout the suspension travel distance.
- Step 6.** Road test your vehicle so as to accustom yourself to its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit.

Hardware:

2 RH 508	Bushings	2 RH 046	Brackets
2 RH 034A	Plates	2 RH 034B	Plates
2 RH 022	Angles	2 RH 017	End-Links
8 RH 214	Bolts	8 RH 304	Lock-Nuts
2 RH 102	Washers	4 RH 104	Washers

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