



**Part #340 FORD PICK-UP  
(31" FRAME CENTERS W/NARROWED SHOCK MOUNTS)**

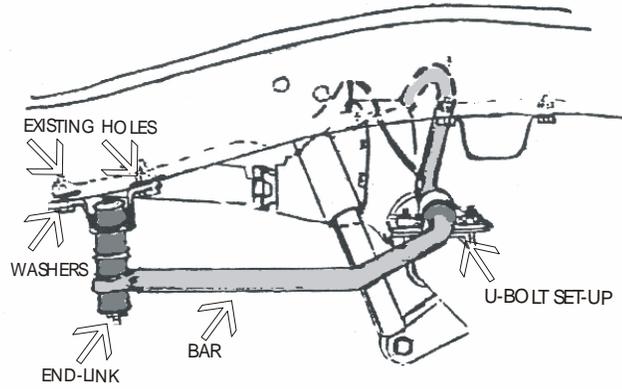
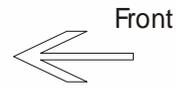
- STEP 1.** Assemble end-links so as to connect the bar eye and the frame bracket. The bolt should be passed from the inside of the bracket so that the head of the bolt is up. The cupped washers are at the top and bottom and back to back at the center (see General Instructions for details.)
- STEP 2.** Lay the bar on top of the axle; tip up, with arms forward and around the shock absorbers.
- STEP 3.** With the bolts, washers and lock-nuts provided, bolt the brackets to the bottom of the frame, using the existing holes in the frame's lower flange.
- STEP 4.** Place the D-bushings around the mid-section of the bar. Assemble the axle mounts around the axle as shown in Figure A. Note - when putting U-bolts around the axle be sure the brake lines are not being crushed. It may be necessary to pry the brake line from the axle tube.
- STEP 5.** Adjust the position of the bar so that the end-links are as close to vertical as possible. Tighten the axle bracket U-bolt lock-nuts to 25 ft./lb. Tighten the end-links so that the bushings are slightly distorted.
- STEP 6.** Have someone bounce the rear of the vehicle so that you can check that all parts clear throughout the suspension travel distance.
- STEP 7.** Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

**NOTE:** For best handling and control, this kit should be used in conjunction with our front bar kit #113.

**HARDWARE:**

Large		Small	
2 RH 041	Brackets	2 RH 055	Channel Brackets
2 RH 013	End-Links	2 RH 405	U-Bolts
2 RH 410	U-Bolts	2 RH 031	Base Plates
10 RH 304	Lock-Nuts		
2 RH 052	Brackets		
2 RH 600	Plates		
2 RH 040	Brackets		
2 RH 509	Bushings		
6 RH 214	Bolts		
14 RH 104	Washers		

DIRECTION 340



VIEW AS SEEN FROM DRIVERS SIDE

FIG. A

