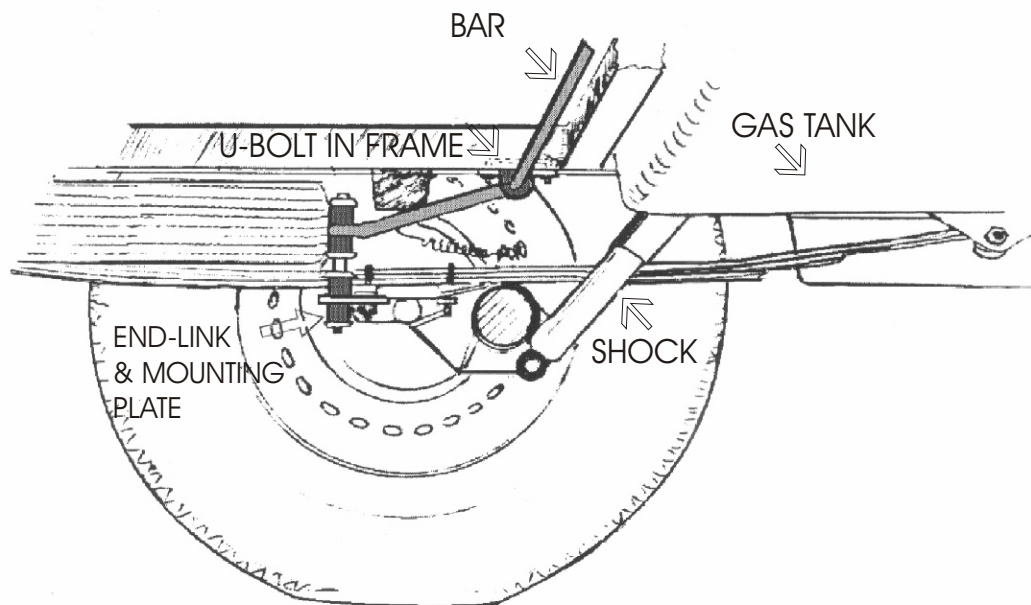
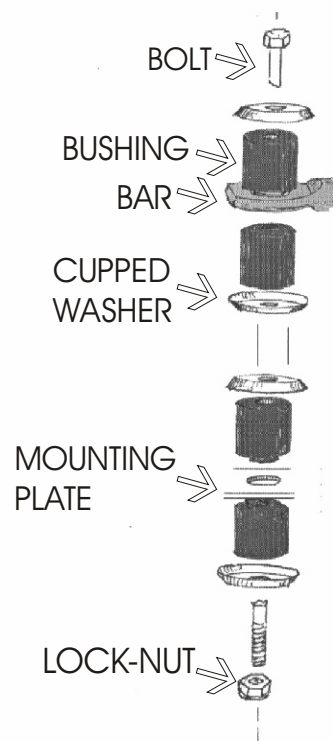
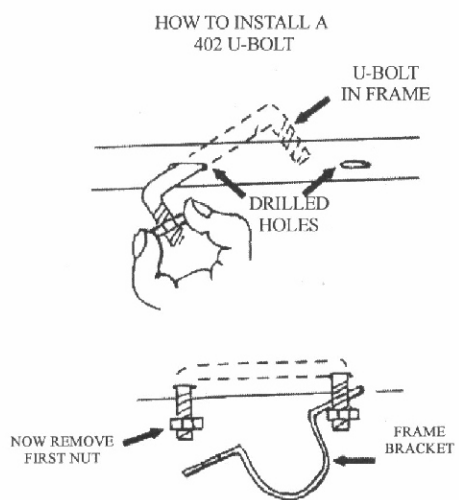


DIRECTION 389



VIEW: LEFT REAR WHEEL SEEN FROM UNDER RIGHT SIDE

END-LINK SETUP



Direction 389 Early Mopar Mini Van

- Step #1.** Remove the rear inner nut from the U-bolt that holds the spring to the axle casting. Place the smaller hole in the mounting plate on it. Position so the small hole is near the spring (as it is not on-center in the plate.) Point the plate slightly inboard. Replace and re-tighten the U-bolt nut.
- Step #2.** Place the bar in position, just forward of the axle with arms to the rear. Assemble the end-links so as to connect the bar eye and the large hole in the mounting plate. See the end-link assembly exploded view. Do not over tighten the end-link nuts. Tighten only enough to keep the assembly snug, but not so much as to seriously distort the bushing.
- Step #3.** Place the D-bushing on the bar and raise the bar mid-section to the bottom of the frame structure. With the vehicle resting naturally on its wheels and the end-links vertical, mark the frame by placing the bar bracket around the D-bushing and marking through the holes.
- Step #4.** With a 3/8", 7", or 8" long drill bit, drill the frame bottom. The rear hole can be drilled up from just in front of the axle and the front hole from just in front of the axle.
- Step #5.** Place a lock-nut on one leg of the square U-bolt and insert the other end through one of the drilled holes. Maneuver it until it falls out of the other drilled hole. Place the bar bracket on the U-bolt leg and start another lock-nut. Remove the first nut, place the bar bracket around the leg, replace the lock-nut and tighten to 10 ft/lb.
- Step #6.** The installation is now complete. Bounce the rear of the vehicle to make sure that all parts clear throughout the suspension travel distance. Road test the vehicle so as to accustom yourself to its new handling. As we cannot supervise your installation or your driving, we cannot be held responsible for more than the cost of the kit.

NOTE: For flattest and best balance cornering, this kit should be used in conjunction with our front bar kit #759 (particularly since many of the early models had hollow front bars originally.)

Hardware:

- 2 RH 015 End-links**
- 2 RH 032 Mounting Plates**
- 2 RH 402 U-Bolts**
- 2 RH 040 Brackets**
- 2 RH 508 Bushings**
- 4 RH 304 Lock-Nuts**