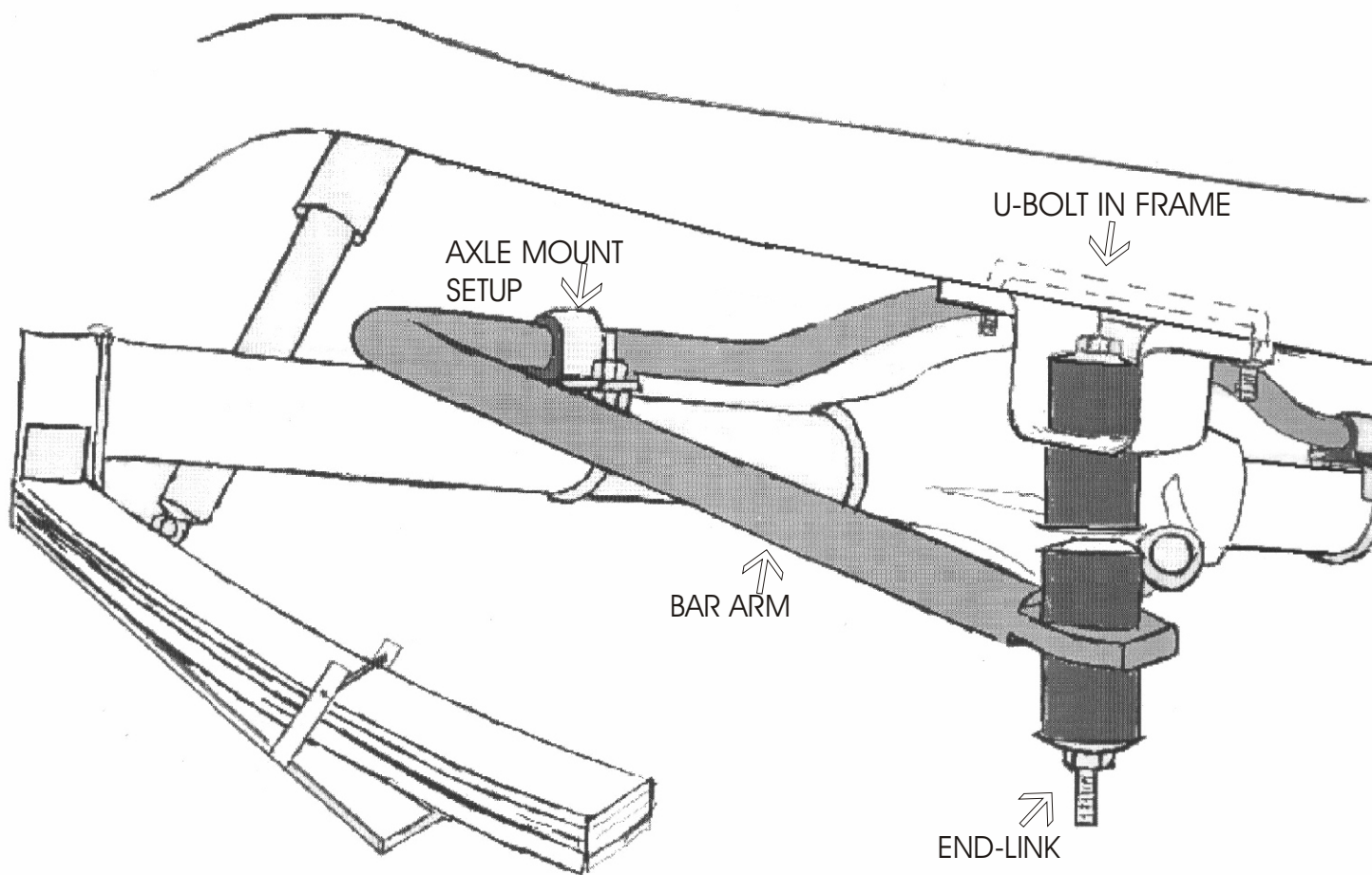


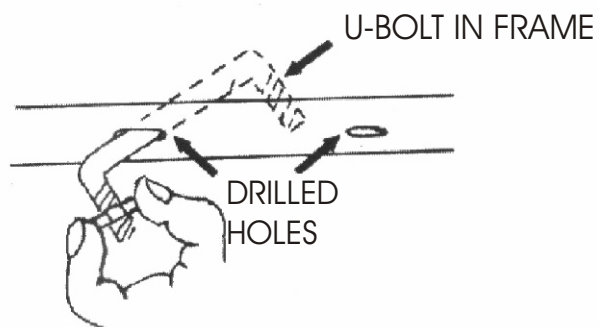
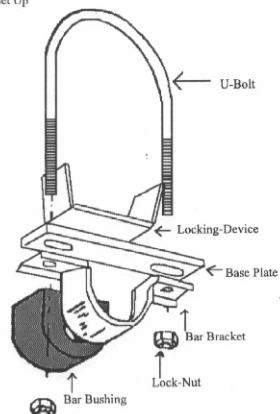
DIRECTION 434



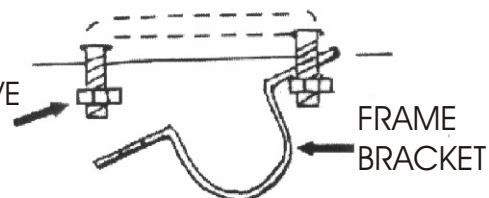
HOW TO INSTALL A U-BOLT

AXLE MOUNT SET-UP

405 U-Bolt Set Up



NOW REMOVE FIRST NUT



DIRECTIONS 434

- STEP #1.** Place the bar in position on top of the axle; dip up and to the rear, arms leading forward. On top of the axle toward the shoulders of the bar place the locking devise and plate which will now be between the axle and the bar. Over the bar and aligning with the plate, place the bar bracket. Pass the large U-bolt up from below the axle through the holes in the plate and bar bracket and start the nuts. Be sure that the U-bolt or other parts are between the brake-line and the axle so as not to crush them. Pull the brake-line away from the axle slightly if needed.
- STEP #2.** Place the D-shaped rubber bushing on the bar midsection and slide it under the bar bracket. Adjust the position of the brackets and U-bolts about the axle so that they give best clearance for the brake line "T" rear breather, etc. so they hold the bar in the most suitable position along the top part of the axle. The U-bolts and brackets need not be equally spaced along the axle on the two sides. Tighten the U-bolt nuts sufficiently to keep assembly in position during installation.
- STEP #3.** Assemble end-links onto bar ends. Center bolt passes through cupped washer, rubber bushings, frame (from inside bracket), rubber bushings, cupped washer, cupped washer, rubber bushing, bar eye, rubber bushing, cupped washer and finish with the nut. This nut should only be tight enough to keep assembly snug.
- STEP #4.** Raise bar arms so that frame brackets are against frame bottom. Mark through holes on the bracket for drilling. Make sure car is sitting on its springs when doing this. Drill holes with a 3/8" drill bit with the same spacing as the short-legged square U-bolt.
- STEP #5.** Place a nut on the U-bolt and inside the other end onto one hole; maneuver until it reappears from the other hole. Pass it through one hole in the bracket and start another nut. Remove the first nut and replace it. Having put over the U-bolt the free end of the bracket. Tighten nuts to secure U-bolt plate and bracket.
- STEP #6.** Have someone bounce the rear of the car up and down so that you can check for clearance throughout the suspension travel distance. Tighten the nuts on the axle U-bolts to 20 ft/lbs, Check to make sure they are holding securely. Test drive the car and accustom yourself with its new handling. **NOTE: As we cannot supervise your installation or your driving we cannot be held responsible for more than the cost of the kit. IMPORTANT: ALL NUTS IN THIS KIT ARE LOCK-NUTS AND WILL HAVE TO BE TURNED WITH A WRENCH ALL THE WAY.** **NOTE: For best results and control on the vehicle we strongly recommend our 1-1/8 diameter front bar. The stock number is 524.**

HARDWARE:

2 RH 013 End-Links	2 RH 040 Brackets
2 RH 041 Brackets	2 RH 508 Bushings
2 RH 402 U-Bolts	2 RH 031 Plates
8 RH 304 Lock-Nuts	2 RH 055 Channel Brackets
2RH 407 U-Bolts	4 RH 104 Washers