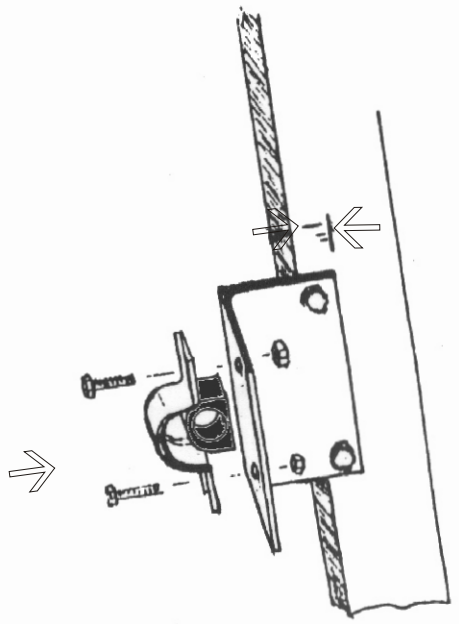
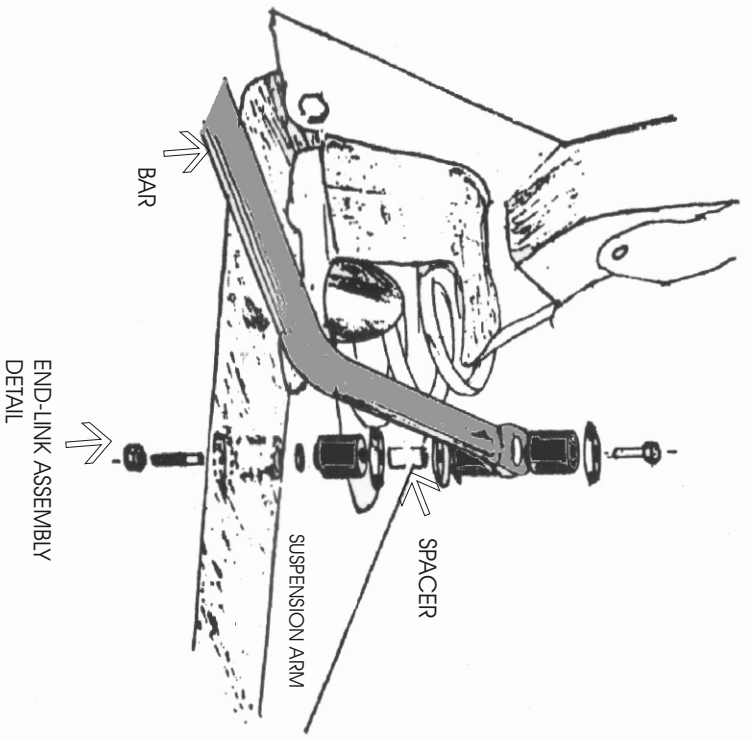


DIRECTION 510
DAKOTA FRONT 2WD WITH NO O.E.M. BAR



DIRECTION #510

- STEP #1.** Position the bar under the truck in front of the front wheels with the arms pointing to the rear and the dip in the mid-section pointing down.
- STEP #2.** Assemble the end-links as illustrated to attach the ends of the bar to the existing 5/8" holes in the lower A-arms of the truck. Place the D-bushings onto the bar mid-section so that the flat side will sit on the bottom of the frame rails.
- STEP #3.** Raise the center section of the bar up to the frame rails. Adjust the position of the bar so that the end-links are as close to straight up and down as possible.
- STEP #4.** Place the frame brackets over the D-bushings and mark the frame for drilling. Drill the frame with a 3/8" drill bit. **ALWAYS WEAR EYE PROTECTION WHEN USING A DRILL.**
- STEP #5.** Attach the bar to the frame using the frame brackets and fasteners provided. Tighten the frame fasteners to 15-20 ft lbs. Tighten the end-links until the bushings just bulge slightly.
- STEP #6.** Road test your truck to familiarize yourself with its new handling. As we cannot supervise your installation or driving, we cannot be held responsible for more than the cost of the kit. For best balance and control a rear bar should also be installed. Contact your dealer for more information on our rear bars.

HARDWARE

2 RH 015 END-LINKS

2 RH 040 FRAME BRACKETS

8 RH 304 LOCK-NUTS

4 RH 214 BOLTS

2 RH 246 FRAME ANGLES

2 RH 511 BUSHINGS

4 RH 227 BOLTS