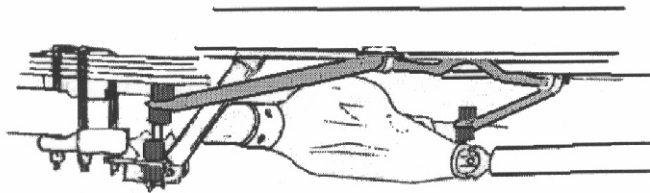
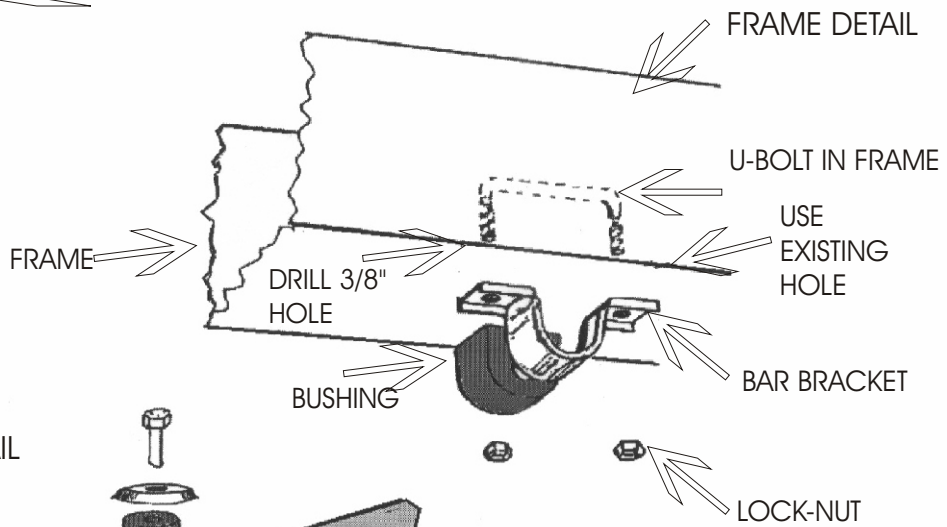


# DIRECTION 687

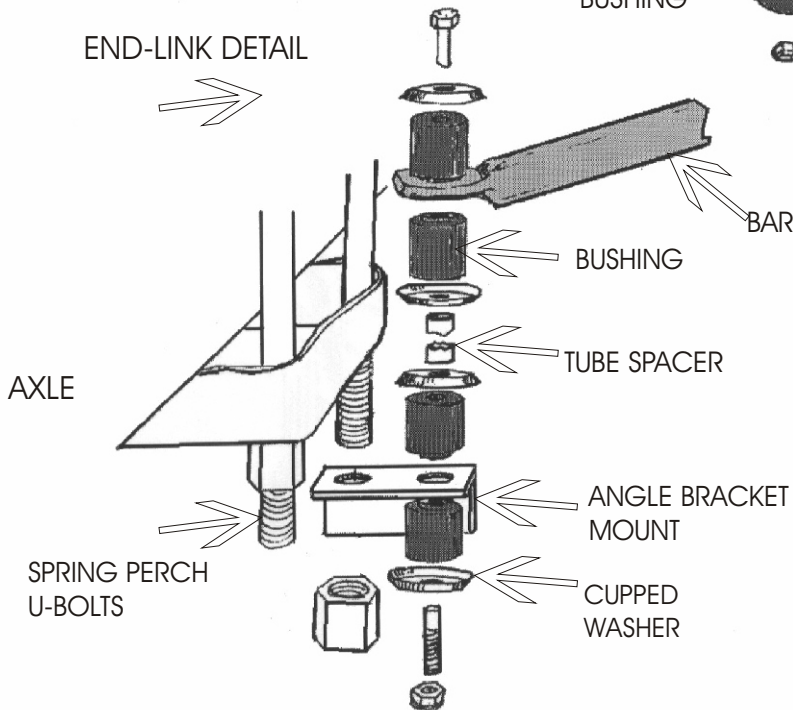


REAR

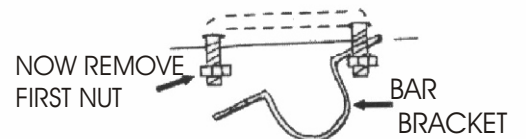
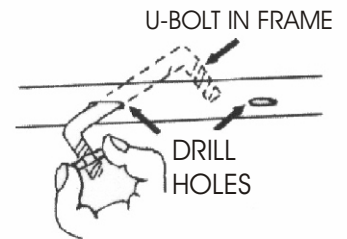
AS SEEN FROM RIGHT SIDE



END-LINK DETAIL



HOW TO INSTALL A 402 U-BOLT



## **DIRECTIONS #687**

**NOTE:** When legs of U-bolt around leaf spring is pointing upward use 424.

- STEP #1.** Position the bar over the drive line with arms to the rear.
- STEP #2.** Remove the front inner nuts from the U-bolts that attach the springs to the axle. Place the angle bracket mount on the U-bolt leg and replace the U-bolt nut with the bracket pointing inward and forward.
- STEP #3.** Assemble the end-link so as to connect the bar eye and the bracket. The end-link may tilt inward slightly, but should be upright in the front to rear direction. Adjust the position of the bracket to get the end-link assembly near vertical.
- STEP #4.** Raise the bar mid-section to the frames. Place the frame bracket around bar. The forward bracket hole should fall on a large existing hole. Mark and drill the rearward hole using the bar bracket as a template.
- STEP #5.** After you have drilled the hole, place one end of the U-bolt into one hole and maneuver it through the other hole. A nut around the U-bolt end that you are holding will preclude losing the U-bolt in the frame.
- STEP #6.** Check the alignment of the installation. The bar eye should sit comfortably in its bushings when the vehicle is arrested. If it isn't resting comfortably, cut down the center tube spacer (or lengthen it with a tube or washer etc.,) and this should give you the desired alignment. Be sure to leave sufficient clearance between the top of the end-link and frame in the event the chassis is ever bottomed out in its snubber. Check all fastenings for suitable tightness.
- STEP #7.** Road test the vehicle to accustom yourself to its new handling. As we cannot supervise your installation, or your driving, we cannot be held responsible for more than the cost of the kit.

**NOTE:** For best stability and control, this kit should be used in conjunction with our front bar kit.

### **HARDWARE:**

2	<b>RH 018 End-links</b>	2	<b>RH 035 Brackets</b>
2	<b>RH 040 Brackets</b>	2	<b>RH 402 U-bolts</b>
2	<b>RH 511 Bushings</b>	4	<b>RH 304 Lock-nuts</b>
4	<b>RH 104 Washers</b>		