



Part #965

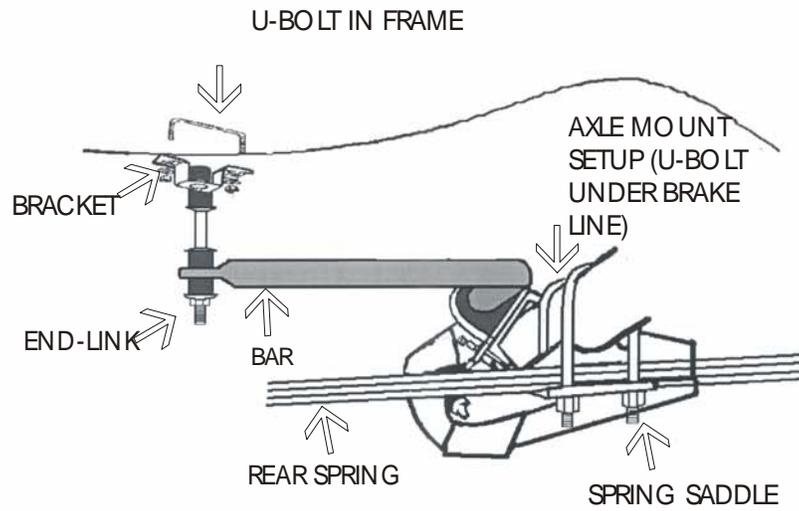
8-23-2005

- Step 1.** Hang the U-bolts around the axle. Raise up the slotted plates under the U-bolt then engage the U-bolt legs. Follow with the bar bracket that should already be around the bar. Start the nuts. Place the mid-section bushings on the bar near the bends, flat side up. Next, slide the loosely assembled U-bolt and bracket assembly down the axle so that the bracket is around the rubber bushing. Inset the locking device from side with the legs toward the axle, and center it on the slotted plate.
- Step 2.** Assemble the end-links as illustrated. Pass the end-link center bolt through one cupped washer; through a rubber bushing; through the frame bracket t (from inside it) through another bushing; another washer; the tube spacer; another washer; another bushing, the bar eye; another bushing; the last cupped washer; and secure with a lock-nut. Be sure that washers have their cupped or hollow side towards the rubber bushing, and that the rubber bushings have the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the end with the stepped surface towards the bracket or bar eye. Tighten the lock-nut so the assembly is securely snug, but not so tight that the bushing bulge to a noticeable extent.
- Step 3.** The bar should be positioned so that the mid-section runs below and to the rear of the rear axle with the arms facing to the rear, and the dip down, or on the alternate position (for vehicles with height ride height or where clearance problems are encountered) the bar mid-section runs along the top rear of the axle with the dip up. It will pass just below and to the rear of the brake junction fitting but forward of any shocks mounted to the rear of the axle.
- Step 4.** Position bar so that the forges are horizontal and the axle clamp assembly, holding the bar mid-section tilted slightly to the rear of the axle. With the car resting naturally on its springs on level ground, the frame brackets should position themselves so as to align with the bottom of the frames. Adjust the bar position relative to the axle if needed.
- Step 5.** Mark through the frame bracket holes for drilling. Drill one hole with a 3/8" drill bit. Use the square U-bolt to get the exact spacing for the second hole and drill it.
- Step 6.** Place a lock-nut on one leg of the square U-bolt and insert the other end into one of the drilled holes. Maneuver it until reappears through the other drilled hole. Place one end of the base plate and the frame bracket over the leg and start another lock-nut on it. Remove the first nut, and position the free end of the plate and bracket over the U-bolt leg and replace the nut.
- Step 7.** Have someone bounce the rear of the car so you can check that all parts of the bar and hardware clear throughout the suspension and travel distance. Tighten nuts to 10lb./ft. Road test the care to familiarize yourself with its new handling. As we cannot supervise your installation or driving we cannot be responsible for more than the cost of the kit. **NOTE:** For the best balance, control and stability, this kit should be used in conjunction with our front bar kit.

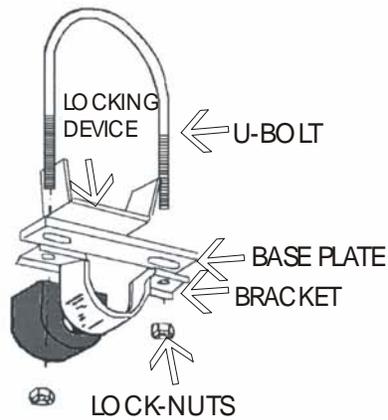
**Hardware:**

2 RH 015	End-Links	2 RH 508	Bushings
2 RH 041	Brackets	2 RH 043	Brackets
2 RH 054	Brackets	2 RH 031	Base Plates
2 RH 405	U-Bolts	2 RH 402	U-Bolts
8 RH 304	Lock-Nuts	4 RH 104	SAE Washers

# DIRECTION N 965



## AXLE MOUNT SETUP (405 U-BOLT)



## HOW TO INSTALL A # 402 U-BOLT

