

Part # 11059100
58-64 Impala Front MuscleBar
w/ PosiLinks

Components:

1	90000127	1 1/4" Diameter sway bar
2	90000124	Sway bar arm
1	90000736	Driver side frame bracket
1	90000737	Passenger side frame bracket
2	90001098	1 1/4" I.D. Polyurethane bushing
2	90000922	12mm straight PosiLink
2	90000921	12mm 90 degree PosiLink
2	90000089	T-bushing for lower control arm
1	90001092	Tube of lithium grease
2	1/4" - 28	straight grease fitting

Hardware:

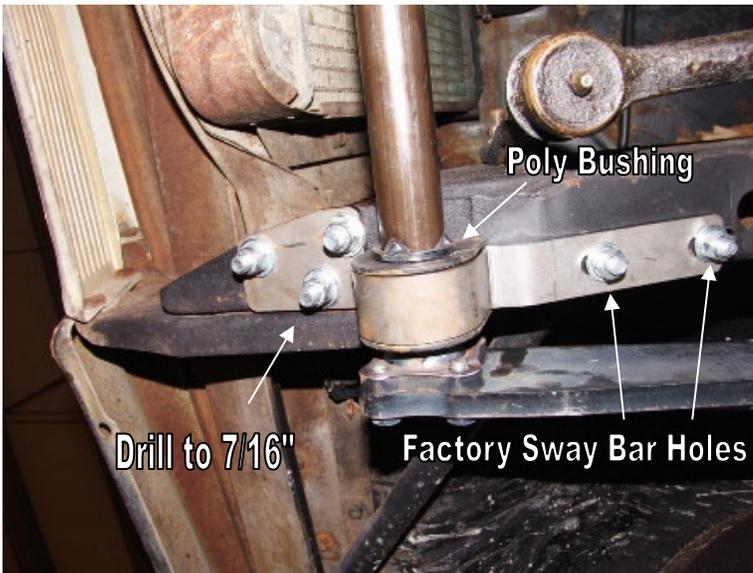
2	99122002	12 x 1.75 x 45mm stud	PosiLink (use Loctite)
4	99122001	12mm Nylok nut	PosiLink
2	99433002	7/16" SAE flat washer	PosiLink to lower arm
6	99431001	7/16" x 1" USS bolt	Frame bracket to frame
6	99432001	7/16" USS Nylok nut	Frame bracket to frame
12	99433002	7/16 SAE flat washer	Frame bracket to frame
4	99371003	3/8" x 1" USS bolt	Frame bracket to frame
4	99372002	3/8" USS Nylok nut	Frame bracket to frame
8	99373003	3/8" SAE flat washer	Frame bracket to frame
8	99371017	3/8" x 1" USS button head	Attaches sway bar arm to bar
8	99373005	3/8" lock washer	Attaches sway bar arm to bar

MUSCLEbar™

POSI • Link™

SWA7200-P Installation Instructions

*****This sway bar is designed for use with our StrongArms*****



1. Apply lithium grease to the polyurethane bushing and slide it over the sway bar.

Note: Do not use petroleum based lubricants on polyurethane.

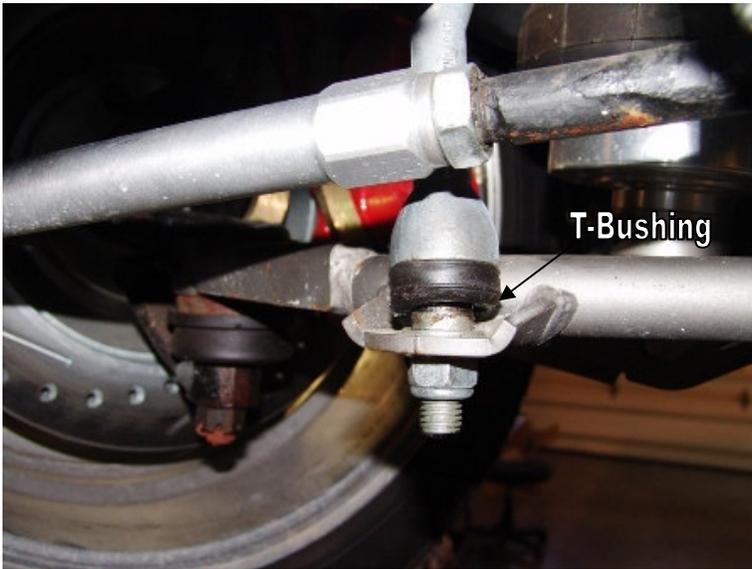
2. Place the frame bracket over the poly bushing. Bolt the assembly to the frame, the rear two holes in the bracket will align with the factory sway bar mounting holes.



3. Two of the three holes on the front of the bracket will align with existing holes. The outer hole must be drilled to 7/16".

4. Bolt the sway bar arm to the bar using four 3/8" x 1" button head bolts and lock washers. The holes in the frame may need to be drilled out slightly.

5. Attach the 90 degree end of the PosiLink to the arm using a 12mm Nylok nut.



6. Attach the straight end to the lower control arm. A T-bushing is required between the PosiLink and the lower control arm. A 12mm Nylok nut and flat washer will secure the PosiLink to the lower arm.

Check clearance though full suspension travel and turn the wheel lock to lock. Ensure that the PosiLinks do not bind. Check PosiLink clearance with tie rods.

