



### Part # 11179571 - 70-81 GM "F" Body Steering Kit

#### Recommended Tools



### Major Components .....In the box

QTY	Part Number	Description
2	90000138	Tie Rod Adjuster
2	99800000	11/16"-16 Right Hand Jam Nut
2	99800001	11/16"-16 Left Hand Jam Nut
1	90003007	Idler Arm
2	90003024	Outer Tie Rod End - 8.625" Long(from grease zerker) - 11/16"-18 Right Hand Thread
1	90003025	Left Hand Inner Tie Rod End - Bent Downward - 11/16"-18 Left Hand Thread
1	90003026	Right Hand Inner Tie Rod End - Bent Downward - 11/16"-18 Left Hand Thread
1	90003036	Centerlink





### Hardware & Installation Notes

#### Idler Arm Hardware .....In the box

QTY	Part Number	Description	
2	99431023	7/16"-14 x 1 3/4" Hex Bolt	Idler to Frame
4	99433005	7/16" Flat Washer	Idler to Frame
2	99432010	7/16"-14" Nylok Nut	Idler to Frame

#### NOTES:

This Tie Rod Adjuster is designed to take place of the OEM steel sleeve.

One end of the adjuster has a **groove** cut in it, this is the **LEFT HAND** threaded side.

When installing the Tie Rod Adjuster, use antisieze compound on the threads.

**FOR YOUR SAFETY, THE TIE RODS NEED A MINIMUM 1 1/32" OF THREAD ENGAGEMENT INTO THE TIE ROD ADJUSTER. USE THE SIGHT HOLES IN THE SIDE OF THE TIE ROD ADJUSTER TO ENSURE PROPER THREAD ENGAGEMENT.**