

# Stage 1 Intake Kit Installation Instructions: 1999.5-2003 Ford Powerstroke



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Kit Part #	51/54/75-10061-1		Tools Required	Qty.	Description
Make:	Ford Superduty		5/16 nut driver or socket	1	Air Filter Replacement P/N ( <i>PRO SR</i> 24-40035 <i>Pro-GUARD 7</i> 72-40035 or <i>PRO DRY S</i> 21-40035)
Model:	Year:	Engine:	Flathead screwdriver	1	Air filter housing
F-250	1999.5-2003	V8-7.3L		1	Housing splash guard
F-350	1999.5-2003	V8-7.3L		4	#8-32 Phillips screws
Excursion	2000-2003	V8-7.3L		1	#006 Hose clamp
				1	1.5" X 1/2" Hose
				1	Trim seal 3/4" (35")

## Step 1



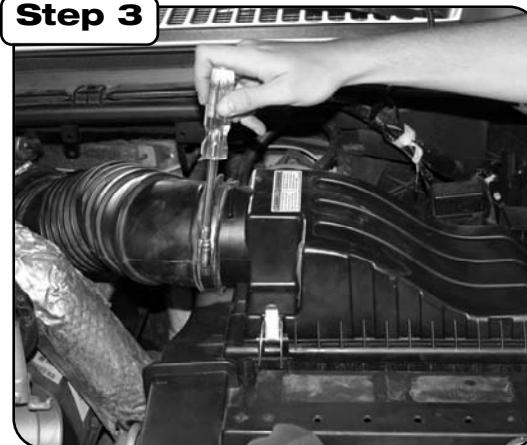
aFe Intake system. Please verify all components are present prior to installation.

## Step 2



Stock intake system.

## Step 3



Remove the upper portion of the air box by loosening the hose clamp on the air duct. Carefully remove the air filter minder on the side of the air box.

## Step 4



Loosen the air box lid clamps and remove air box lid and OEM air filter.

## Step 5



Place the new air filter inside the new housing and tighten the clamp. Next attach the front splash guard to the front of the housing. secure with the provided screws.

## Step 6



Place the new housing inside the the lower air box secure with the factory spring clips. Insert the 1.5" hose into the nipple on the side of the housing. The filter minder will be placed here.

## Step 7



Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system. EO identification label is required in passing the Smog Check inspection. Your installation is now complete Make sure all hoses and clamps are tight and that all electrical components are secure. Check and retighten connections after a few hours of operation.

Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil on Filter Replacement P/N 24-40035 Black w/Blue media. Pro Guard 7 Layer air filter replacement P/N 72-40035 (yellow w/gold media) **PRO DRY S™** P/N 21-40035 (black w/white media) **PRO DRY S™** cleaning: see cleaning instruction sheet 06-00074

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