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Technical Support Line: (952) 985-5675 Email: sales@QA1.net

### INSTALLATION INSTRUCTIONS

QA1 P/N 52854

'78-'88 GM G-Body High-Clearance Front Sway Bar

### TOOLS AND SUPPLIES REQUIRED

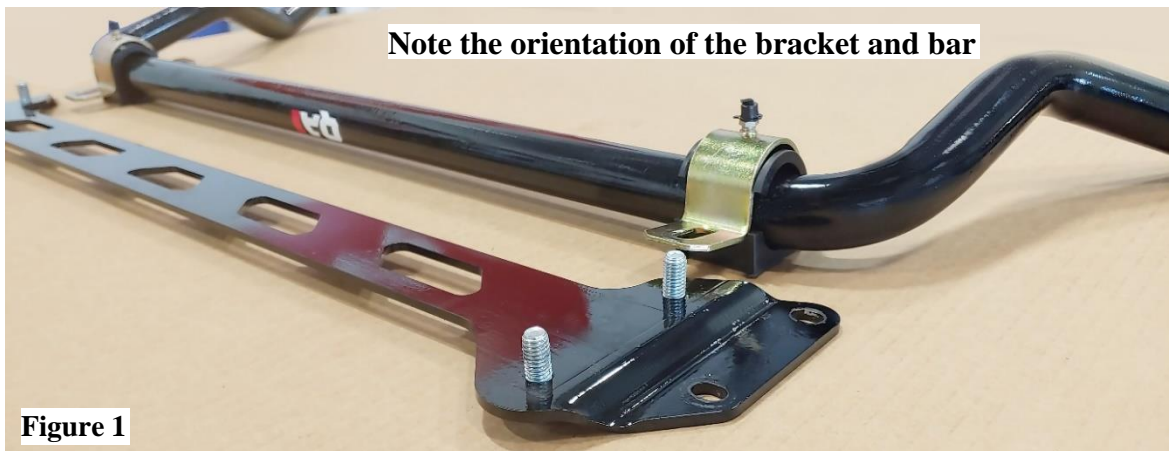
- Floor Jack
- Jack Stands
- Ratchet & Socket Set
- Torque Wrench

### REMOVAL-

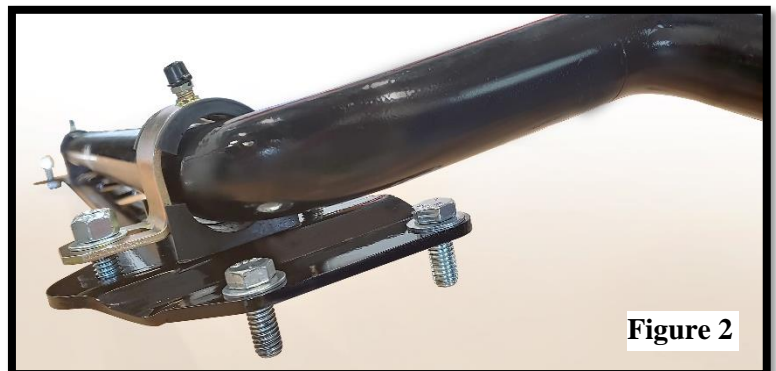
1. Raise and support the vehicle with jack stands on a level surface.
2. Remove the factory sway bar (if equipped)

### INSTALLATION-

1. Lay the mounting bracket and sway bar on a flat surface in the orientation shown. **(Figure 1)** The sway bar sticker should be upside down.
2. Install 3/8" x 1" hardware up through the mounting bracket.



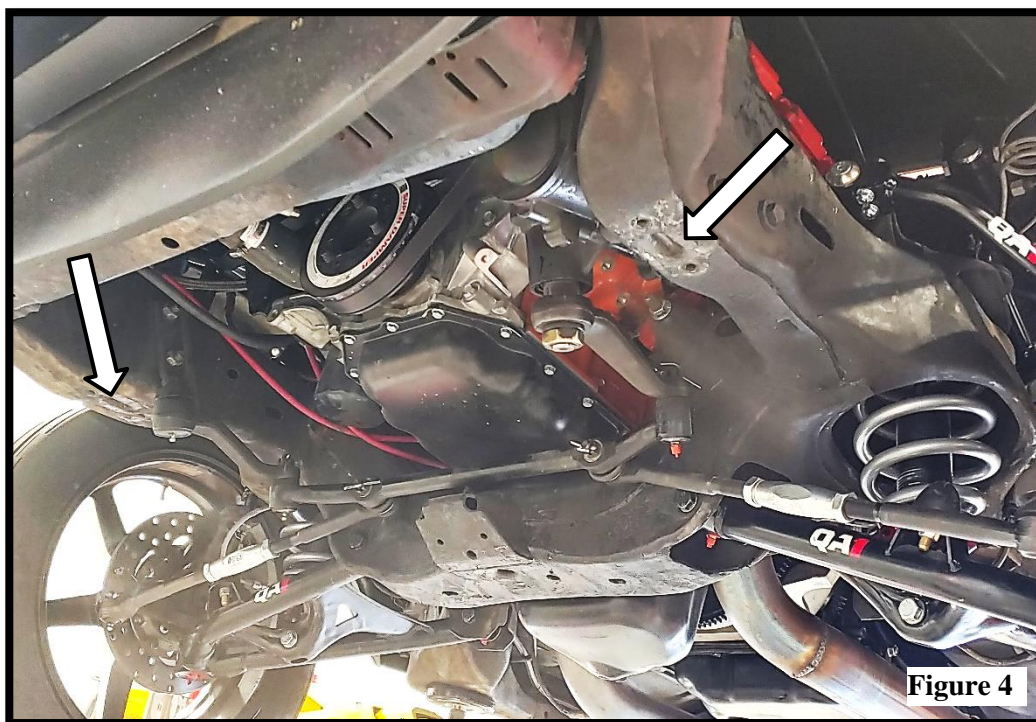
3. Install the bushings around the sway bar with the bushing straps over the top. **(Figure 2)**
4. Attach the sway bar to the bracket with one washer and nyloc nut through the bushing straps. Loosely starting all four connections will aid in getting them started.
5. Install 3/8" x 1" bolts with one washer per connection down through the mounting bracket. **(Figure 2)**



6. Flip the sway bar with bracket over and bring into position on the vehicle with the legs of the sway bar above the lower trailing arms. **(Figure 3)**



7. Thread the four bracket bolts into the original sway bar mounting points. **(Figure 4)** Do not tighten this hardware at this time.



8. Install the sway bar end links to the sway bar and control arm with the bar and control arms between the sets of bushings. **(Figure 5 & 6)**



Figure 5



Figure 6



Figure 5

9. With the suspension compressed, tighten the sway bar end links until the bushings compress to the same diameter as the washers.
10. Tighten all 3/8" hardware to 31 lb. ft. (**Figure 7**)



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