



LT-1 Camaro, Firebird/TransAm Impala SS Part #1591

INSTALLATION INSTRUCTIONS

- Step 1** Disconnect negative battery terminal, raise front of vehicle and secure with jackstands. (Be sure to use proper safety precautions when supporting vehicle.)
- Step 2** Loosen the (3) 7/16" bolts which hold the stock pulley/balancer to the crankshaft hub. However, do not completely remove yet.
- Step 3** Carefully remove the stock serpentine belt per factory instructions.
- Step 4** Note the position of the line-up mark on the stock pulley/balancer, this will be lined up with the 1/4" diameter hole on the BBK pulley when reinstalled.
- Step 5** Now completely remove the (3) balancer/pulley bolts while holding pulley securely to avoid dropping or damaging the pulley.
- Step 6** Reassemble the new pulley, balancer/stock pulley and crank hub using the supplied 7/16" bolts, lockwashers and flatwashers as shown in the diagram. Torque bolts to factory specification (approximately 60-80 ft/lbs).
- Step 7** Install new serpentine belt (Dayco #5060595 or Gates #K060594).
- Step 8** Carefully lower vehicle, reconnect negative battery terminal and start vehicle, making sure the belt is aligned properly.

