



Performance Underdrive Pulley Kit Part #1603

I N S T A L L A T I O N I N S T R U C T I O N S

- Step 1** Raise hood and disconnect negative (-) battery terminal.
- Step 2** Leave serpentine belt in place and loosen the crankshaft pulley and waterpump pulley bolts.
- Step 3** Using an air impact wrench, loosen and remove the alternator pulley nut. Applying additional tension to the belt will aid in keeping the alternator from spinning.
- Step 4** Remove belt, carefully noting the routing for reinstallation once pulleys are installed.
- Step 5** Remove pulleys from vehicle and simply reverse the process to install the BBK pulleys. Install all of the pulleys finger-tight, then install the belt to tension pulleys while tightening to factory torque specs.
- Step 6** Carefully follow the belt routing to ensure that the belt is tracking properly. It is very easy to incorrectly install the belt with one groove off a pulley—this would destroy the belt immediately!
- Step 7** Reinstall negative (-) battery terminal and start vehicle. Watch belt carefully to ensure proper alignment, etc..

*This pulley system requires the use of a 6-rib 91.5" length serpentine belt.

