



## **BBK 1-5/8" 302/351 F-Series Headers** **Part # 3510, 35100, 3511, 35110**

### **I N S T A L L A T I O N   I N S T R U C T I O N S**

**Step 1** Disconnect the negative battery terminal and place the truck securely on jack stands.

#### **! CAUTION !**

***Use extreme caution under vehicle***

**Step 2** Carefully disconnect plug wires, heat shields, and engine bracket to allow access to header bolts (heat shields and brackets will not be reinstalled with new headers).

**Step 3** Disconnect the EGR tube attached to fitting on passenger side header – this tube will be reinstalled on new BBK header.

**Step 4** From under the truck, carefully remove the four collector nuts attaching the headers to the y-pipe (if using BBK hi-performance y-pipe assembly refer to y-pipe instructions at this point).

**Step 5** Now the sixteen header port bolt's can be removed and the headers can be removed from the truck (carefully clean all gasket surfaces on cylinder heads to assure a good level gasket mounting).

**Step 6** Apply a small layer of hi-temperature gasket sealer around the exhaust ports, this will ensure a leak free installation and will also help in holding the gaskets in place while positioning the headers (at this point install modified dip stick tube).

#### **NOTE**

***Dip stick mounting flange should be ground to allow it to fit under the new header flange bolt surface***

**Step 7** Apply a small layer of the same hi-temperature sealer to the header flange to gasket surface and install the new BBK header bolt's which can be found in your hardware package.

**Step 8** Start all sixteen bolts by hand to assure proper fit then torque in place.

**Step 9** From under the truck reinstall the collector nuts supplied in the hardware kit (use supplied flat washers if necessary to provide proper spacing under collector nut in order to not run out of threads before the y-pipe is fully tightened in place).

