



Honda B18C SSI Series Intake Manifold

INSTALLATION INSTRUCTIONS

- Step 1** Disconnect the (-) negative battery terminal.
- Step 2** Remove induction hoses etc. and remove the entire intake manifold assembly from the vehicle. (NOTE: The intake support bracket will not be used on the BBK intake and mat be discarded).
- Step 3** Carefully clean the entire gasket surface on both the engine and the BBK intake manifold to ensure that there is no debris or oil is on either surface.
- Step 4** Transfer all vacuum fittings, sensors etc. onto the BBK intake (refer to Diagram A).
- Step 5** Install idle air solenoid, certain applications may require lengthening of the wiring to reach solenoid (wires and connectors are supplied to lengthen).
- Step 6** Install gasket and then intake manifold onto the engine using stock hardware and torque in pattern shown in Diagram B to 17 ft/lbs in a 2 step sequence.
- Step 7** Install injectors, fuel rail and rail spacers from the stock intake onto the BBK unit. (NOTE: Fuel pressure regulator may need to be rotated 180° and reinstalled to clear intake).
- Step 8** Reinstall all hoses etc. and check fluid levels. Reconnect the battery terminal, start engine and check for any possible vacuum leaks.

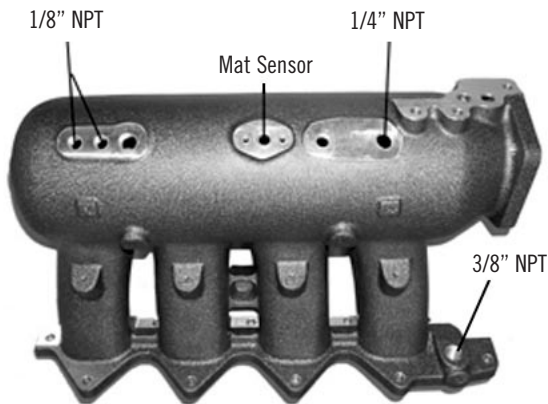


Diagram A

STEP 1 – Torque to 10 ft/lbs
STEP 2 – Torque to 17 ft/lbs



Diagram B
TORQUE SEQUENCE

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