

Rear Coilover Conversion Kit – A-Body

Required Tools:

- Basic Socket Set and Wrenches
- 3/8" and 1/2" Drill Bits and Drill

Coilover Conversion Kit Install:

1. Lift rear of vehicle and support with stands under the frame allowing the **rear end to hang**.

NOTE: Removing the rear portion of the exhaust may help with installation.

- 1. **Remove** the **rear sway bar** to allow better access to the work area.
- 2. Place a hydraulic jack under the rear end and lift just enough to take the **tension off** the **shocks**.
- 3. Loosen the lower shock bolts.
- 4. Loosen the upper shock bolts.
- 5. **Lower** the **rear end**, remove the shock and pull the springs out.
- 6. Support rear end with jack stands.
- 7. **Unbolt** the **lower control arms** from the rear end.
- 8. Place the **control arm bracket** over the control arm ear as shown.
- 9. Use the **lower shock stud** to **align** the **bracket** to the proper position. Loosely threading on the nut.

(Note: Due to production variations throughout the year range of this platform, minor grinding to the shock stud hole on the factory ear or bracket may be required for proper fitment)





- 10. Install the **bolt** going through the **factory control arm hole** using the included **sleeves** as shown.
- 11. Reinstall the factory shock stud or use a supplied ½" bolt to keep the bracket aligned for the following steps.

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- **Rear Coilover Conversion Kit A-Body**
- 12. Torque the **bolt** in the **factory control arm** hole to **85ftlbs**
- 13. Coilover Conversion Kit Installation:
- 1. Raise the rear of the vehicle and **support frame** with **jack stands. Allow rear end to hang and** support the differential with a hydraulic jack.
- Using the upper mount as a guide and using a 3/8" drill bit, drill the remaining two holes into the formed upper shock ear.

NOTE: You make have to use the 3/8" drill bit to open up the factory shock mount holes.

- 3. Using the flanged 3/8" hardware, **mount the upper shock mount to the frame** and torque the bolts to 35ftlbs.
- Next, using a ½" bolt and the supplied thick washers, mount the lower coilover mount to the factory shock mounting hole.
- 5. Using a dead-blow mallet, ensure that the faces of the mount are aligned to the factory shock/ control arm ear and tighten down the ½" fastener to keep the bracket in the proper location.



NOTE: Some <u>grinding of the factory ear and bracket may be required</u> for proper fitment between the ear and the lower bracket. During installation, you must ensure that the bracket fits as flush as possible to the factory shock ear.

- 6. Using a ½" drill bit and the **coilover bracket as a guide, drill through the shock ear** as shown for each of the reinforcement bolts.
- 7. Install the ½" bolts, washers and nuts into the reinforcement holes and torque to 85ftlbs.
- Install your adjustable coilover bracket to the main lower bracket as shown using ½" nuts, bolts and washers. It is recommended you start in the middle of the adjustment range. Torque fasteners to 85ftlbs.

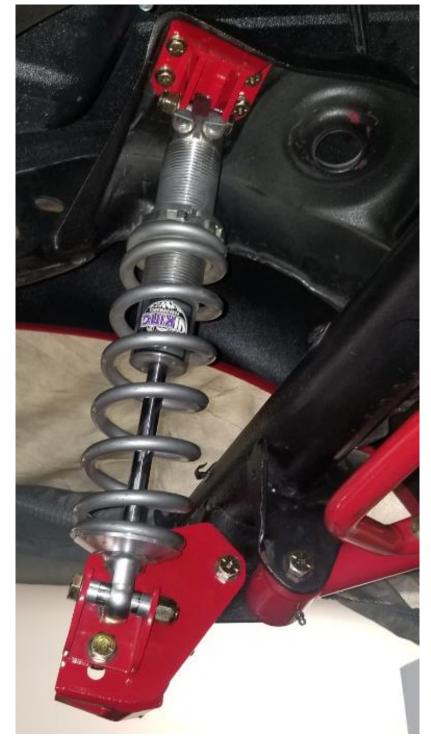
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- With both the upper and lower mounts installed, assemble your coilover and install the lower portion into the bracket with two (2) supplied aluminum spacers as shown.
- 10. Tighten the ½" bolt going through the top and bottom eye of the coilover to 85ftlbs.
- 11. Ensure coilover is proper setup and assembled per manufacturers specs.
- 12. Lower vehicle **slowly**, ensuring that there is proper wheel and suspension clearance.



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