



## STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit:** Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection:** All exposed fasteners and bare metal should be treated with rust resistant paint **BEFORE** installing flares. Spray inner fender wells with undercoating **AFTER** flare attachments have been completed.
- G) Decals:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning:** Bushwacker fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

# Ford OE Style® Fender Flares Set of 4

Set Part #20941-02

Rev-0 2/23/2016

For complete fitment info visit : [www.bushwacker.com](http://www.bushwacker.com)

## TOOLS FOR EASY INSTALLATION:










- Utility Knife
- #2 Phillips Driver
- Socket Wrench
- 7/32" Socket

**PLEASE READ:** Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Lund International is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

## LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

## Included in Hardware Kit:

- |  |  |  |  |   |  |   |
|--|--|--|--|---|--|---|
| 1. <br>CL1-0022,<br>#10 "U" Clip,<br>6 pcs                        | 2. <br>SW1-0058,<br>#10 x 5/8" Phillips<br>SS Truss Screw,<br>6 pcs | 3. <br>CL1-0005,<br>Dacromet "S"<br>Spring Clip,<br>2 pcs | 4. <br>SW1-0050,<br>10 x 5/16 Phillips<br>Truss Screw,<br>2 pcs | 5. <br>MT1-0014,<br>1" x1.5" x.01"<br>Black Mylar Tab,<br>8 pcs | 6. <br>RV1-P009,<br>8x15x20mm<br>Retainer,<br>4 pcs | 7. <br>WA1-0012,<br>.320 x.700 x.03<br>SS Washer,<br>4 pcs |
| 8. <br>GP1-0025,<br>EX4008 Wiper<br>Style Edge Trim,<br>312 inches | 9. <br>ET1-0002,<br>Edge Trim Tool,<br>1 pc                         |  |  |   |  |   |

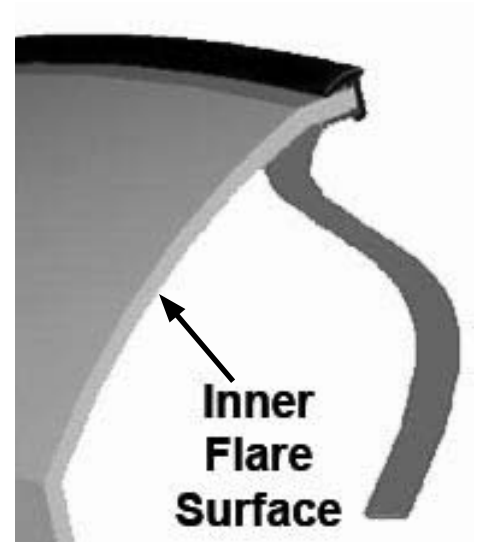
# Component List:



## STEP 2 - EDGE TRIM INSTALLATION

A. Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0025) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



## Front Flare Installation Procedures (Passenger's Side):



Remove five factory screws with a 7/32" socket wrench. *Save screws for reinstallation.*

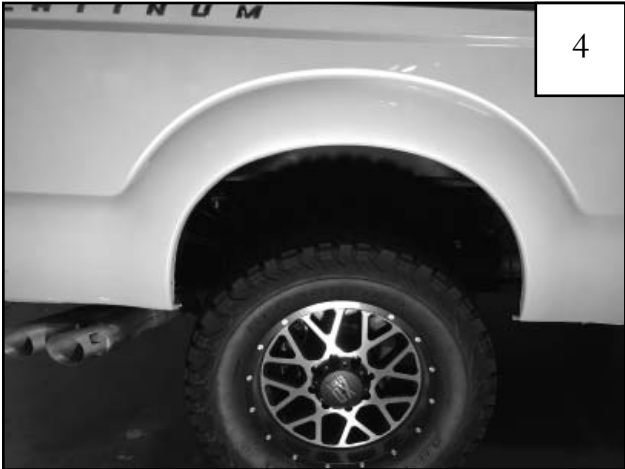


Position flare on fender, lining up factory holes and holes in the flare. Starting with the top, center most screw, reinstall factory screws through holes in flare and fender with a 7/32" socket wrench.

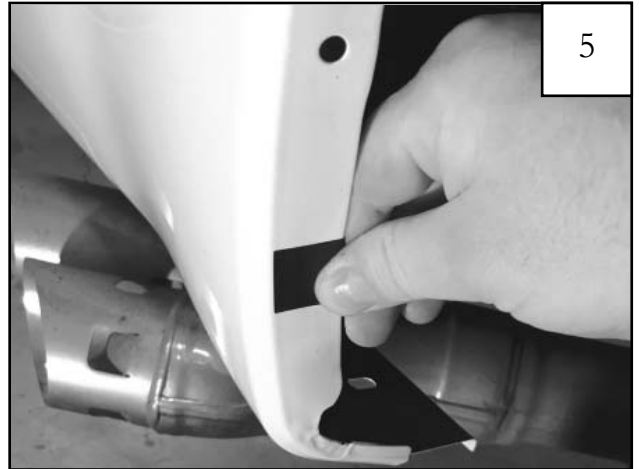


Installation complete

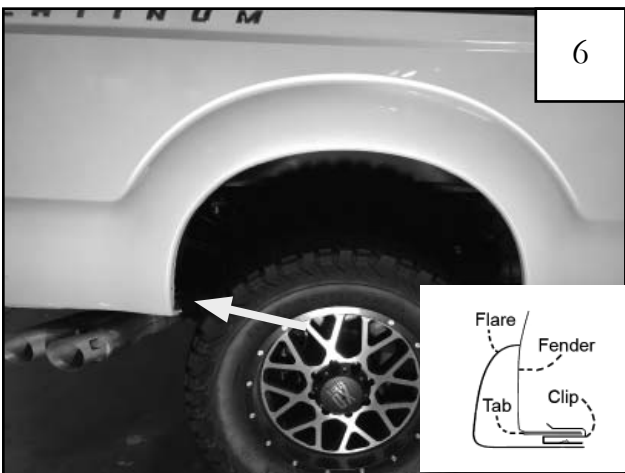
## Rear Flare Installation Procedures (Passenger's Side):



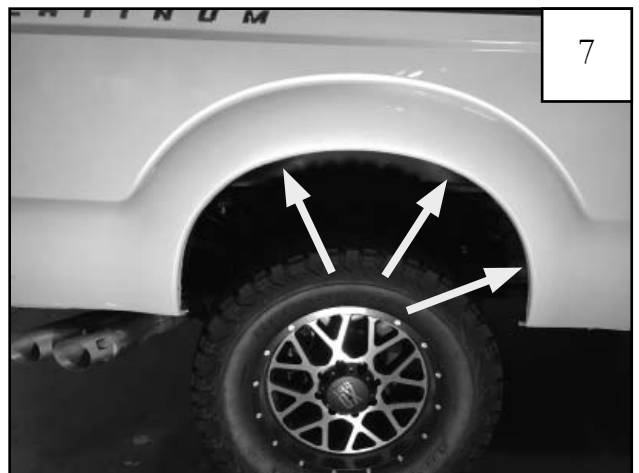
Hold flare to vehicle and ensure that the four holes in flares line up with four factory holes in the fender.



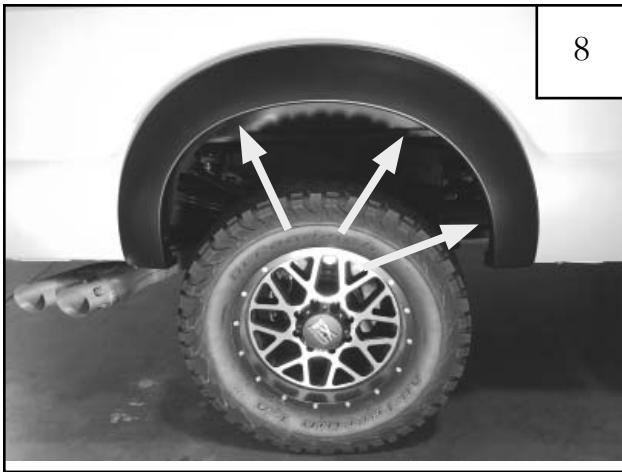
Install a black tab (MT1-0014) over each of the four holes noted in the previous step and wrap around the metal lip.



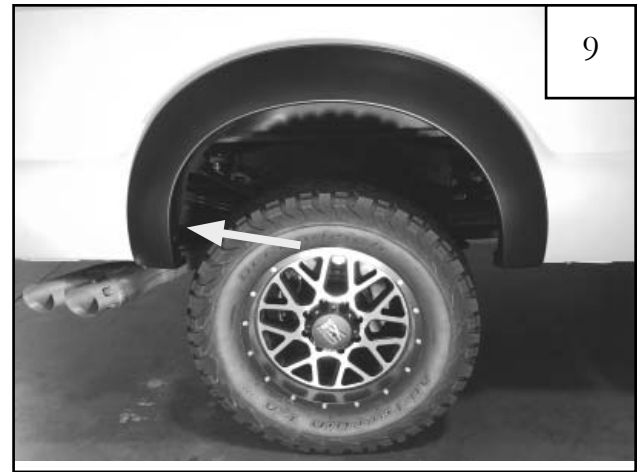
Install "S" clip (CL1-0005) over the tab on the rear most hole as shown.



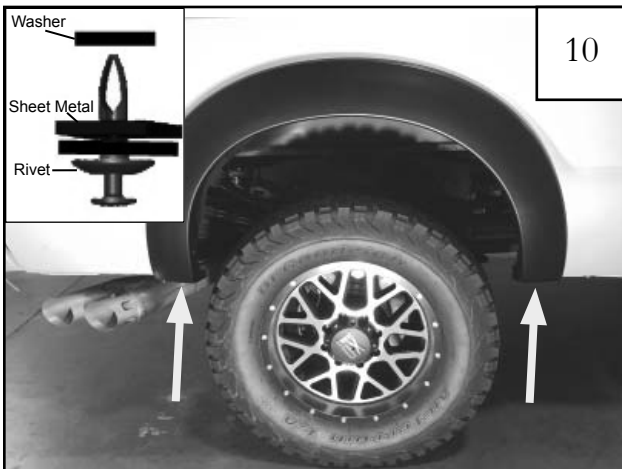
Install "U" clip (CL1-0022) over remaining three tabs.



Position the flare on the fender and install a 5/8" Phillips Truss Screw (SW1-0058) into each of the three "U" clips installed in the previous step.



Install a 5/16" Phillips Truss Screw (SW1-0050) into the "S" clip over the rear most hole.

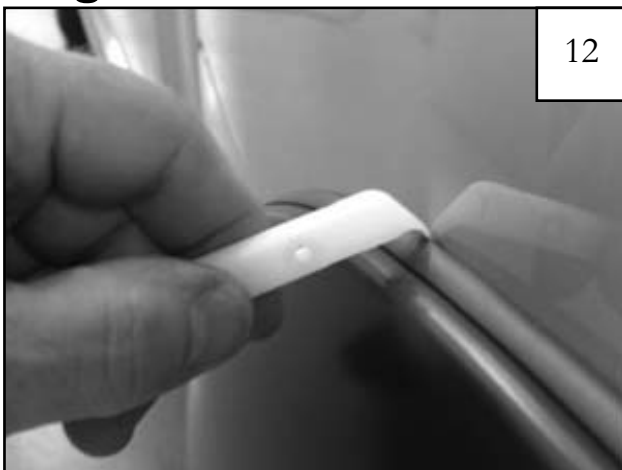


On the underside of each end of the flare, install a push retainer (RV1-P009) into the flare hole and then place a washer (WA1-0012) on the backside to hold it in place.



Installation Complete

## Edge Trim Tool Procedures:



Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.