



31914
03-30-05
Rev-B

INSTALLATION INSTRUCTIONS FOR **Toyota Tacoma TRD** OE Style Flares, 31914, 31036, 31037

TOOLS REQUIRED FOR INSTALLATION:

- Electric Drill
- 5/16" Drill Bit
- Utility Knife
- 10 mm Socket
- Socket Wrench

IMPORTANT: READ BEFORE BEGINNING INSTALLATION

Verifying Fit – Flare parts should be held to the vehicle surface to verify correct type and fit BEFORE beginning installation or painting. Small fit adjustments can be made by trimming (filing, sanding or scraping) excess plastic.

Exhaust System – Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. Exhaust gases should not vent directly onto flares.

FLARE INSTALLATION PROCEDURES

Step 1: Painting Flares

It is recommended that painting (when desired) be done prior to attaching flares.

- (A) Sanding before application of paint is optional.
- (B) Clean outer surface with a good grade degreaser. **Do not use** lacquer thinner or enamel reducer as a degreaser. Wipe outer surface thoroughly with a tack rag prior to painting.
- (C) Paint flares using a high quality lacquer, enamel, or polyurethane automotive paint. Application of a primer coat is optional. Painting edge trim is not recommended.

Step 2: Edge Trim Installation (See FIGURE 1)

- (A) The 19' roll of edge trim that is included with each kit needs to be cut to the following lengths: two 51" pieces and two 64" pieces.
- (B) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the side of the vehicle).
- (C) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare. Remove any excess edge trim.

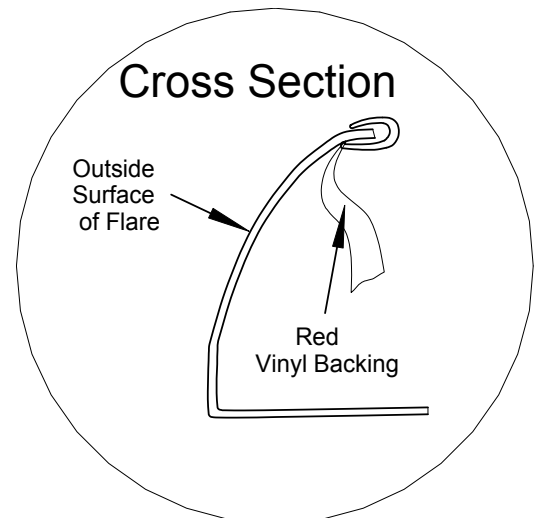


FIGURE 1

Step 3: Attaching Front Flares

- (A) Remove the screws securing the mud flap and factory fender trim (when installed) along inside rim of wheel wells.
- (B) Drill 5/16" holes along the inside surface of the flare using indents as a guide.
- (C) Secure flare and mud flap to fender through 5/16" holes using screws removed in Step 3A or screws provided with kit. See FIGURE 2. Insert screws through the flare into the plastic screw retainers along the inside of the wheel well rim.

Step 4: Attaching Rear Flares

- (A) Remove the screws securing the mud flap and factory fender trim (when installed) along inside rim of wheel wells.
- (B) Drill 5/16" holes along the inside surface of the flare using indents as a guide.
- (C) Secure flare to fender through 5/16" holes using screws removed in Step 4A and/or screws provided with kit. Insert screws through flare into plastic screw retainers along inside of wheel well rim. Reattach mud flap. (The mud flap may require slight trimming for proper fit.)

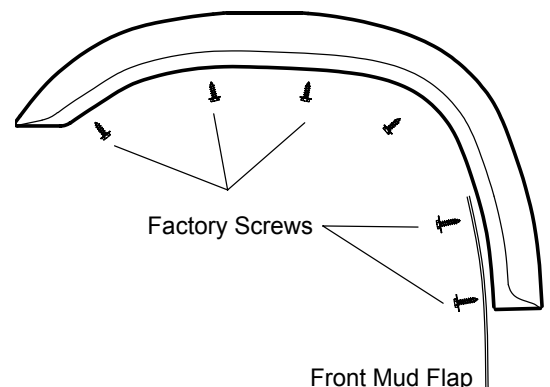


FIGURE 2