

INSTALLATION INSTRUCTIONS FOR "NEEDLE BEARING" IDLER ARM KIT #20266

- 1** Remove the Idler Arm from the car.
- 2** Remove the rubber bushing from the Idler Arm.
- 3** Press in Spacer Bushings into each side of the Idler Arm (short shoulder facing outward).

4 Pack Dust Caps, Thrust Washers, & Needle Bearings with good quality grease.

5 Assemble all components as shown, making sure that all components seat up correctly.

6 Install Castle Nut on Idler Arm Bracket stud and hand tighten until all play is removed.

7 Using a torque wrench, tighten Castle Nut to MAX 50 inch/ lbs. of torque. Insert Cotter Pin.

8 Install Grease Fitting into Lower Spacer Bushing and pump good quality grease into assembly.

9 Install Idler Arm back onto car.

