INSTALLATION INSTRUCTIONS
Rear Stabilizer Bar
Land Cruiser 200 Series
Thank you for purchasing a quality Hellwig Product.

SAFETY: BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

NOTE: TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

NOTE: THIS ANTI SWAY BAR IS DESIGNED TO REPLACE THE FACTORY MOUNTED SWAY BAR USING THE FACTORY END LINKS AND MOUNTING HARDWARE FOR THE U-PLATES.

1. Remove the factory installed sway bar leaving the end links attached to the frame. Keep all hardware as it may be reused for the install.
2. Lubricate the hole and install the D-shaped poly bushings on the sway bar in the same location as the factory sway bar.
3. Push the red bushings into the end of each sway bar arm and press the metal sleeve into the bushing so they're centered.
4. Bolt the U-plate over the D-bushing in the factory location reusing the factory hardware. **Leave loose at this time**.
5. Fasten the arms of the sway bar to the factory end links using the factory mounting bolts and hardware. Torque to factory specs.
6. Center the sway bar on the vehicle, confirm there are no clearance issues and torque the U-plate bolts to factory specs.
7. Bolt one of the included collar clamps against each D-bushings to prevent side to side shift.
8. Test drive your vehicle and recheck your installation readjust and torque if necessary. Recheck your installation on a monthly regular basis thereafter.

ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY

Maintenance and Inspection:

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.