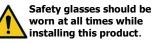
12166 **INSTALLATION INSTRUCTIONS**



YEARS: 2017-PRESENT

WEIGHT CARRYING:

CURT

MAKE: BUICK

MODEL: LACROSSE

STYLE: SEDAN

TRAILER WEIGHT: 3,500 LBS. **TONGUE WEIGHT:** 350 LBS.

WARNING:

WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 45 MIN. NOVICE INSTALL TIME: **90 MIN.**

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.



MASKING

TAPE

AVIATION

SHEARS

INSTALLATION TIPS:

PART REMOVAL

TRIM

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE OUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
- 4. NEED HELP OR HAVE SOME OUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

LEVEL OF DIFFICULTY: CHALLENGING EASY MODERATE CHALLENGING

TEMPORARILY REMOVE

BUMPER BEAM AND

BUMPER FASCIA

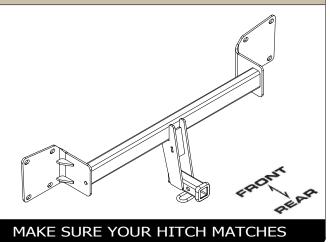
TRIMMING REQUIRED

VEHICLE PHOTO:



REPRESENTATIVE PHOTO

HITCH ILLUSTRATION:



GLASSES in:'}∎ SCAN FOR MORE INFO

SAFETY

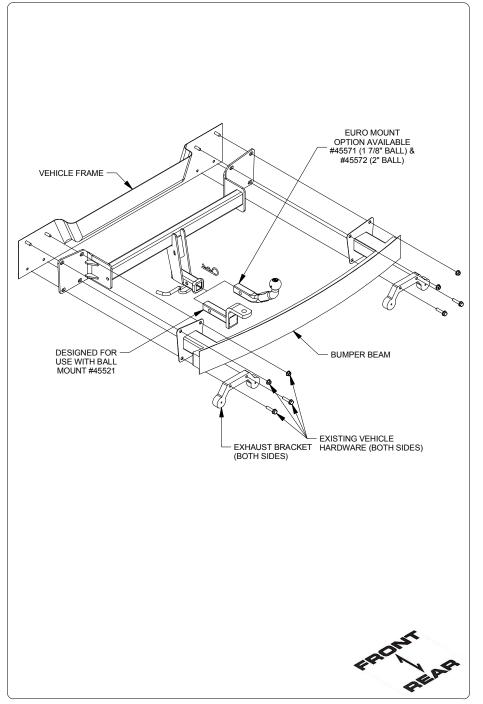
TAPE

MEASURE

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. For more information log onto www.curtmfg.com , & for helpful towing tips log onto www.hitchinfo.com

10/26/2016

INSTALLATION WALKTHROUGH:



1. On the bumper fascia, locate and remove (3) plastic push-pins using the panel removal tool. Set aside for later reinstallation.





 In each rear wheel well, locate and remove (4) screws using a T15 torxbit socket. Pull back the wheel well to reveal (1) screw and remove using a 7mm socket. Set screws aside for later reinstallation.





For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

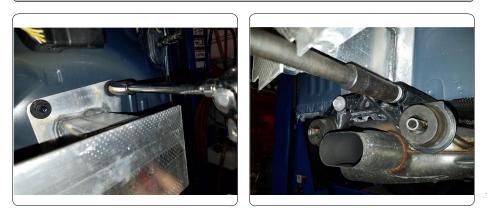
INSTALLATION WALKTHROUGH:

 Gently pull the bumper fascia off starting from the sides of the vehicle and work towards the center.
 Once bumper fascia is detached from the vehicle, locate and unplug (2) electrical plugs from the bumper fascia. Set bumper fascia aside for later reinstallation.





4. On the bumper beam, locate and remove (2) nuts and (2) bolts on each side using a 15mm socket. Lift the exhaust bracket from each side away from the vehicle frame to remove bumper beam. Set bumper beam aside for later reinstallation.



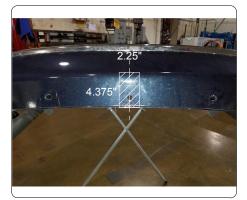
For more information log onto www.curtmfg.com, & for helpful towing tips log onto www.hitchinfo.com

5. Raise hitch and bumper beam into position aligning with studs on vehicle. Secure using (2) nuts on each side from previous step. Raise exhaust brackets back into position and secure using (2) bolts on each side from previous step. Torque all hardware to 45 ft-lbs.





- **Y**
- 6. Mark out a 4.375" x 2.25" section on the bumper fascia centered from the hole using masking tape and trim using aviation shears. Reinstall bumper fascia following Steps 1-3 in reverse order.

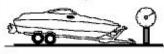




TOWING SAFETY INFORMATION

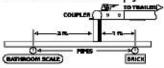
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

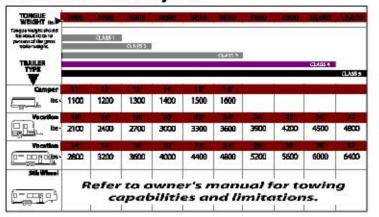
Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

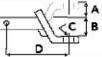
How Much Can You Safely Tow?



Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger
- than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
 A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.

Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the burnper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN) Class 2: 3,500 lbs. (15.6 kN)

Class 3: 5,000 lbs. (22,2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

12166 **BUICK LACROSSE** 10/26/2016 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS. WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY ** WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY FOR MORE INFORMATION LOG ONTO WWW.CURTMFG.COM & FOR HELPFUL TOWING TIPS LOG ONTO WWW.HITCHINFO.COM HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813 **TOOLS REQUIRED** RATCHET **TORQUE WRENCH 6" SOCKET EXTENSION** 7mm, 15mm SOCKETS **T15 TORXBIT SOCKET EURO MOUNT** PANEL REMOVAL TOOL **VEHICLE FRAME OPTION AVAILABLE** TAPE MEASURE #45571 (1 7/8" BALL) & #45572 (2" BALL) MASKING TAPE **AVIATION SHEARS** SAFETY GLASSES **DESIGNED FOR BUMPER BEAM USE WITH BALL** MOUNT #45521 EXISTING VEHICLE HITCH WEIGHT: 25 LBS. HARDWARE (BOTH SIDES) EXHAUST BRACKET 4.375 **INSTALL TIME** (BOTH SIDES)

PROFESSIONAL: 45 MINUTES

NOVICE (DIY): <u>90</u> MINUTES INSTALL NOTES:

-TEMPORARILY REMOVE BUMPER FASCIA AND BUMPER BEAM -TRIMMING REQUIRED



CENTER OF VEHICLE



INSTALLATION STEPS

- 1. On the bumper fascia, locate and remove (3) plastic push-pins using the panel removal tool. Set aside for later reinstallation.
- In each rear wheel well, locate and remove (4) screws using a T15 torxbit socket. Pull back the wheel well to reveal (1) screw and remove using a 7mm socket. Set screws aside for later reinstallation.
- 3. Gently pull the bumper fascia off starting from the sides of the vehicle and work towards the center. Once bumper fascia is detached from the vehicle, locate and unplug (2) electrical plugs from the bumper fascia. Set bumper fascia aside for later reinstallation.
- 4. On the bumper beam, locate and remove (2) nuts and (2) bolts on each side using a 15mm socket. Lift the exhaust bracket from each side away from the vehicle frame to remove bumper beam. Set bumper beam aside for later reinstallation.
- Raise hitch and bumper beam into position aligning with studs on vehicle. Secure using (2) nuts on each side from previous step. Raise exhaust brackets back into position and secure using (2) bolts on each side from previous step. Torque all hardware to 45 ft-lbs.
- 6. Mark out a 4.375" x 2.25" section on the bumper fascia centered from the hole using masking tape and trim using aviation shears. Reinstall bumper fascia following Steps 1-3 in reverse order.



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Scan for more information This product complices with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.