13042

#### 1988 - 2000 CHEVY/GMC ALL FULL SIZE W/ DUAL EXHAUST (OLD STYLE) 1988 - 1998 CHEVY/GMC 1/2 TON W/ 6' & 8' BED (OLD STYLE) 1988 - 2000 CHEVY/GMC 3/4 & 1 TON CLASSIC, 6' & 8' (OLD STYLE) 1992 - 1998 CHEVY/GMC 4 DR CREW CAB ONLY

### 1/23/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

#### \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\* HAVING INSTALLATION OUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List THEMOTY PART NUMBER ALIST 2 6 CM-SP1 250 x 1.50 x 2:00" SOUARE HOLE SPACER 3 6 CM-SP1 250 x 1.50 x 2:00" SOUARE HOLE SPACER 3 6 CM-SP1 250 x 1.50 x 2:00" SOUARE HOLE SPACER 3 2 M12 1.75 MEX FLANGE NUT 6 2 M12 1.75 SOUM HEX RUT 0 2 M12 1.75 X SOUM HEX RUT FRAME RAIL PROFESSIOAL: 20 MINUTES MITCH WEIGHT: 28 LIS. MITCH WEIGHT: 29 LIS. MITCH WEIGHT: 28 LIS. MITCH WEIG	HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0815			
TEM OTY   PART NUMBER   DESCRIPTION     1   1   12:13 × 2"   CARRIAGE BOLT     2   6   CM-SP1   280 × 150 × 200" SOUARE HOLE SPACER     3   1   HEX FLANGE NUT   Termove dobis form welpoint or compressed air into hole or compressed air into hole or small welpoint or smal		Parts List		
1   4   12:13 x 2"   CARRIAGE BOLT     2   6   CM-SP1   250 x 1.50 x 2.00" SOUARE HOLE SPACER     3   4   HEY FLANGE RUT   compressed arms holes     4   2   1/2"   CONICAL TOOTHED WASHER     5   2   M12-1.75   HEX NUT     6   2   M12-1.75   HEX NUT     9   2   M12-1.75 x 50mm   HEX BOLT     9   4   M12-1.75 x 60mm   HEX NUT     9   2   M12-1.75 x 60mm   HEX NUT     9   4   M12-1.75 x 60mm   HEX NUT     9   10   0   To move debis for weldruts     10   10   10   To move debis for weldruts     10   10   10   To move debis for weldruts     11   12   17.5 x 50mm   HEX NUT     10   12   11/2 1.75 x 50mm   HEX NUT     10   12   11/2 1.75 x 50mm   EX STING WELDNUT     10   11/2 1.75 x 50mm   11/2 1.75 x 50mm   EX STING WELDNUT     10   11/2 1.75 x 50mm   11/2 1.75 x 50mm   EX STING WELDNUT <	ITEM QTY PART NUMBER			
2   6   CM-SP1   250 x 1.50 x 2.00" SQUARE HOLE SPACER     3   4   HEN 1213   HEX FLANGE NUT     4   2   1/2"   CONICAL TOOTHED WASHER     5   2   M12-1.75   HEX NUT     6   2   M12-1.75   HEX NUT     6   2   M12-1.75 x 50mm   HEX BOLT     PASSENGER SIDE     PASSENGER SIDE     FRAME RAIL     OF The set of t				
Intrational withouts use a mail with buss.     a   2   Intrational withouts.     b   2   M12-1.75   HEX NUT     b   2   M12-1.75   HEX NUT     b   2   M12-1.75   HEX NUT     c   2   M12-1.75   HEX NUT     c   2   M12-1.75   HEX NUT     c   2   M12-1.75   KEX NUT     c   3   KEX NUT   KEX NUT     c   3   KEX NUT   KEX NUT     c   4   X   KEX NUT   KEX NUT     c   4   X   KEX NUT   KEX NUT     c   KEX NUT   KEX NUT   KEX NUT   KEX NUT	2 6 CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	in frame, spray lubricant or	
4   2   1/2"   CONICAL TOOTHED WASHER     5   2   M12-1.75   HEX NUT   (Be careful not to damage thread)     6   2   M12-1.75 x   HEX NUT   PASSENGER SIDE     PASSENGER SIDE     FRAME RAIL     0   0	3 4 HFN 1213	HEX FLANGE NUT	Compressed air into hole.	
Image: All and all an	4 2 1/2"	CONICAL TOOTHED WASHER	small wire brush.	
PROVER SIDE PRAME RAIL PRIVER SIDE FRAME RAIL THTCH WEIGHT: 28 LBS. MITCH WEIGHT: 28 L	5 2 M12 - 1.75	HEX NUT	(Be careful not to damage threads).	
PRIVER SIDE PRAME RAIL	6 2 M12 - 1.75 x 50mm	HEX BOLT		
PROFESSIONAL: <u>30</u> MINUTES	FRAME RAIL		5 "A" FRAME RAIL FRAME RAIL	
INSTALL NOTES:	INSTALL TIME PROFESSIONAL: <u>30</u> MINU NOVICE (DIY): <u>60</u> MINUTE INSTALL NOTES: - NO DRILLING REQUIRED	TES ES	NOTE: USE "A" FOR TRUCKS	

# **INSTALLATION STEPS**

- NOTE: BEFORE YOU BEGIN TO INSTALL THIS HITCH, LOWER AND REMOVE THE SPARE TIRE FROM ITS STORAGE LOCATION. THIS WILL ALLOW MORE ROOM FOR EASIER HITCH INSTALLATION REINSTALL SPARE TIRE AFTER HITCH IS INSTALLED.
- 1. At the end of each truck side frame will be a slot. If the truck is equipped with a GM Factory installed bumper, there will be a 12mm bolt from each frame location. If no bumper is installed, you will only see a slot in each frame end. Use CM-SP1 and M12-1.75 hex nut.
- 2. Position the hitch assembly up against the bottom of the truck side frame so that the rearmost hole in each hitch frame bracket is aligned with the slots in the end of vehicle frame.
- 3. Bolt hitch assembly to truck frame at center attachment point using the existing hole in each side frame.
- 4. Torque all 1/2" fasteners to 110 ft-lbs and M12 fasteners to 79 ft-lbs.
- 5. Reinstall spare tire when done.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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