## 97-03 FORD EXPEDITION 98-03 LINCOLN NAVIGATOR SUV

## 7/18/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT

## \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

THEM ONLY PART NUMBER  DESCRIPTION  1 8 16-13-13-2"  CARRIAGE BOLT  2 4 CM-SP20 250 x 1.50 x 4.00" SQUARE HOLE SPACER  3 8 HFN 1213 HEX FLANGE NUT  PASSENGER SIDE  FRAME RAIL  ORIVER SIDE  FRAME RAIL				Parts List	$\neg$
1	ITEM	QTY	PART NUMBER		
2 4 OM-SP20 250 x 1.50 x 4.00° SQUARE HOLE SPACER  PASSENGER SIDE FRAME RAIL  OR OF THE PROPERTY OF THE PROPER					
DRIVER SIDE FRAME RAIL  3 8 HFN 1213 HEX FLANGE NUT	2	4	CM-SP20		DER
PASSENGER SIDE FRAME RAIL  ORIVER SIDE  ORIV	-	8			
HITCH WEIGHT: 45 LBS. INSTALL TIME: 10 MINUTES INSTALL NOTES:		нітс	DRIVER SIDE-FRAME RAIL		PASSENGER SIDE FRAME RAIL

## **INSTALLATION STEPS**

- NO DRILLING REQUIRED

- 1) Raise hitch into position with the attachments in the vertical portion of the bracket on the outside of the frame.
- 2) Install the 1/2" carriage bolt and block into the rearmost attachment holes in each frame rail.

  Attach with the flange nut but do not tighten.
- 3) Insert the 1/2" carriage bolt and block into the forward attachment holes in each frame rail. Attach with flange nuts and tighten.
- 4) Torque all fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.