13132

83-04 CHEVROLET S-10 PICKUP, GMC SONOMA PICKUP, GMC S-15 PICKUP, 96-00 ISUZU HOMBRE

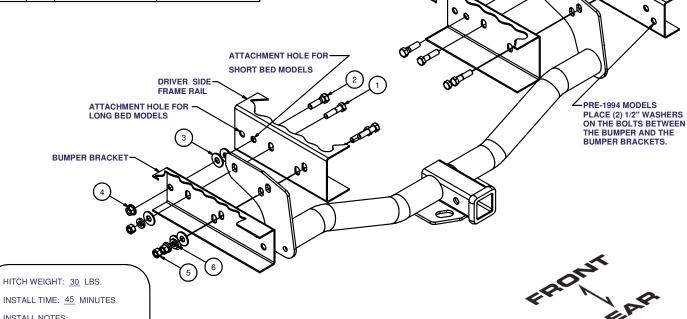
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9/24/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

> PASSENGER SIDE FRAME RAIL

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	M12 - 1.25 x 50 HEX	HEX BOLT
2	2	1/2-13 x 1 3/4	HEX BOLT
3	10	FW12	FW, 12, ZP
4	2	HFN 1213	HEX FLANGE NUT
5	6	M12 - 1.25	HEX NUT
6	6	1/2"	LOCK WASHER



INSTALL NOTES:

NO DRILLING REQUIRED - ADJUST/LOWER SPARE TIRE

INSTALLATION STEPS

SPORTSIDE BED MODELS

NOTE: Some spare tires may need to be lowered or repositioned slightly for hitch installation.

- 1) Remove bumper bracket bolts and return to vehicle owner.
- 2) Position hitch on frame and install fasteners as shown above.
- STEP BUMPER MODELS
- 1) Remove bumper, leaving brackets attached to frame. Disconnect bumper wiring before removing bumper. 1998-Present models, remove plastic step thread from the top of the bumper. The bumper is attached to each bumper bracket by (4) vertical bolts.
- 2) Remove bumper bracket from frame, remove bumper wiring guides from bumper brackets. Note: steps 3 & 4 required for early model vehicles using a cradle storage system for spare tire.
- 3) Mark spare tire carrier 1/8" inboard of outboard edge of frame.
- 4) Lower spare tire and cut off carrier along marked line.
- 5) Position receiver on frame and loosely reinstall bumper brackets using (3) M12 bolts and fasteners per side. Receiver brackets are sandwiched between bumper brackets and frame.
- 6) Pre-1994 models, reinstall bumper on bumper brackets with original bolts, using (2) 1/2" washers at each bolt location as spacers between brackets and bumper. 1994-Present models, reinstall bumper on bumper brackets with original bolts. Slots in bumper bracket allow for adjustment.
- 7) Raise spare tire back to position and secure. Reconnect bumper wiring.
- 8) Torque all fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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