

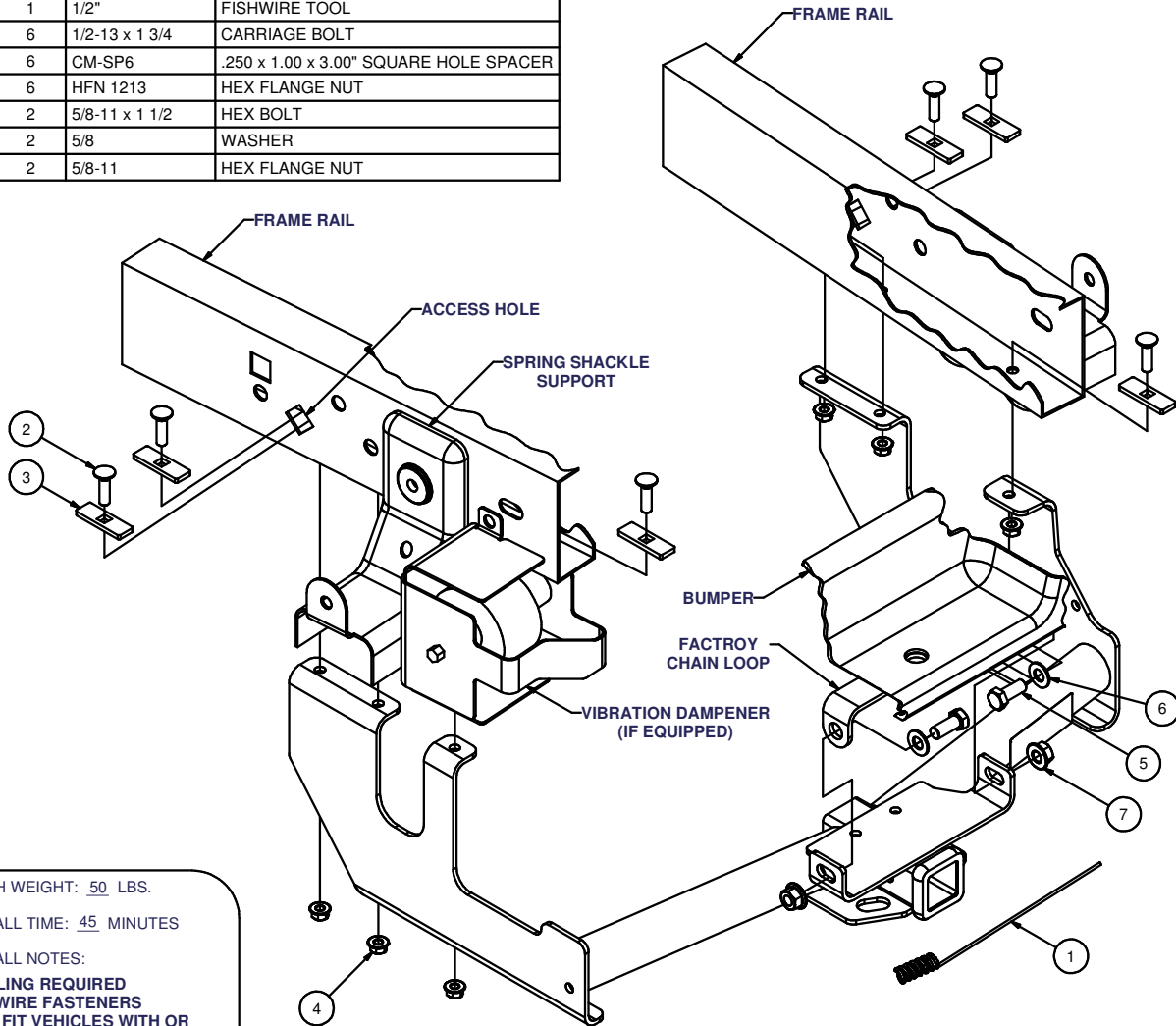
13352

04-05 FORD F-150

9/21/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT.  
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10000 LBS. TRAILER WEIGHT & 1000 LBS. TONGUE WEIGHT  
**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1/2"	FISHWIRE TOOL
2	6	1/2-13 x 1 3/4	CARRIAGE BOLT
3	6	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
4	6	HFN 1213	HEX FLANGE NUT
5	2	5/8-11 x 1 1/2	HEX BOLT
6	2	5/8	WASHER
7	2	5/8-11	HEX FLANGE NUT



HITCH WEIGHT: 50 LBS.

INSTALL TIME: 45 MINUTES

INSTALL NOTES:

- DRILLING REQUIRED
- FISHWIRE FASTENERS
- WILL FIT VEHICLES WITH OR WITHOUT VIBRATION DAMPENER

## INSTALLATION STEPS

- 1) Raise hitch into position and insert 5/8" hex bolts and washers through factory chain loop holes and holes in top plate of hitch, secure with flange nuts.
- 2) Using the hitch as a template mark and drill (3) 1/2" mounting holes in each frame rail.
- 3) Attach the hitch to the rearmost frame holes by inserting 1/2" carriage bolts and spacer into open end of frame and out hitch mounting holes, secure with flange nuts.
- 4) Fishwire remaining 1/2" carriage bolts and spacers through access holes located on the side of each frame rail and through drilled holes as shown, secure with flange nuts.
- 5) Torque all 1/2" fasteners to 110 lb.-ft. and all 5/8" fasteners to 210 lb.-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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