## 97-03 FORD F-150 / 250LD (NEW BODY STYLE) 13355 99-CURRENT FORD F-250 / 350 SUPER DUTY 2008-CURRENT FORD F-450 SUPER DUTY FITS 20" SPARE TIRE 4/8/2013 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10000 LBS. TRAILER WEIGHT & 1000 LBS. TONGUE WEIGHT \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\* Parts List ITEM OTY PART NUMBER DESCRIPTION 6 1/2-13 x 1 3/4 CARRIAGE BOLT 6 CM-SP1 .250 x 1.50 x 2.00" SQUARE HOLE SPACER 6 HFN 1213 HEX FLANGE NUT USE THIS HOLE FOR RIVET LIGHT DUTY TRUCKS ര ⊕ REAR OF TRUCK FRONT OF TRUCK đ æ FRAME SECTION USE THIS HOLE FOR

EXISTING HOLES

EXISTING HOLES

4) Torque all 1/2" fasteners to 110 lb.-ft.

HITCH WEIGHT: 43 LBS. INSTALL TIME: 30 MINUTES

INSTALLATION STEPS

INSTALL NOTES: - NO DRILLING REQUIRED - LOWER SPARE

SUPER DUTY TRUCKS

3

1) Lower the spare for ease of installation. (Spare will be replace after hitch is installed.)

2) Install 1/2" carriage bolts and spacers through existing holes in frame as shown.

near the end of the truck frame is not pinched between the hitch and frame.

FRAME RAIL

1 2

3

5) Raise spare tire back into its storage location under truck. (Note: Spare may need to be pushed toward front of truck to provide clearance between tire and hitch.) PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

3) Raise hitch into position over carriage bolts and secure with flange nuts as shown. Be sure the wire harness,

(Note: Only one of the two holes toward the front of the truck will be used in the side plates.)

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage