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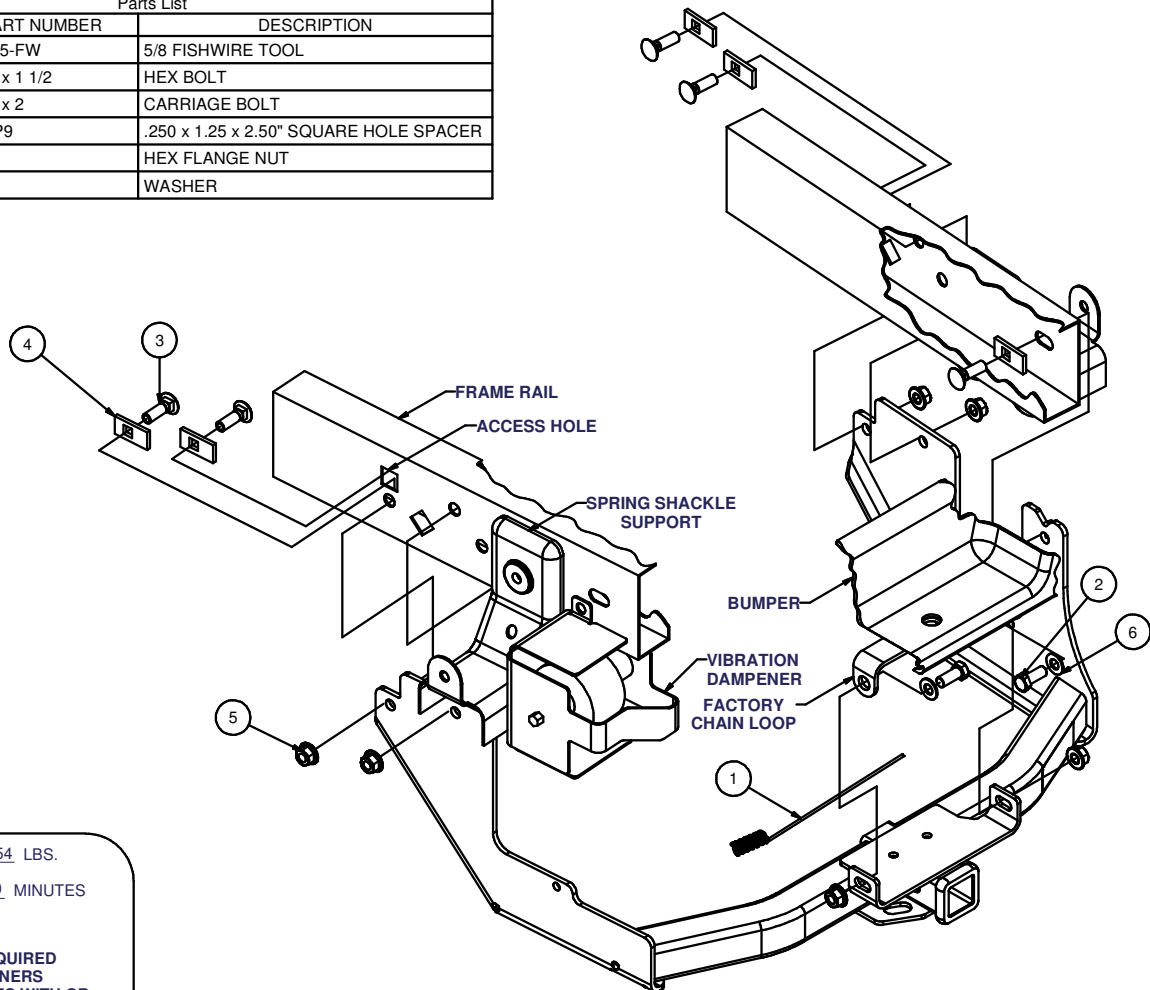
04-05 FORD F-150

6/14/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT.
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 12,000 LBS. TRAILER WEIGHT & 1,200 LBS. TONGUE WEIGHT.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

| Parts List | | | |
|------------|-----|----------------|--|
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 1 | CM-625-FW | 5/8 FISHWIRE TOOL |
| 2 | 2 | 5/8-11 x 1 1/2 | HEX BOLT |
| 3 | 5 | 5/8-11 x 2 | CARRIAGE BOLT |
| 4 | 5 | CM-SP9 | .250 x 1.25 x 2.50" SQUARE HOLE SPACER |
| 5 | 7 | 5/8-11 | HEX FLANGE NUT |
| 6 | 2 | 5/8 | WASHER |



HITCH WEIGHT: 54 LBS.

INSTALL TIME: 30 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- FISHWIRE FASTENERS
- WILL FIT VEHICLES WITH OR WITHOUT VIBRATION DAMPENER

INSTALLATION STEPS

- 1) Lower exhaust for ease of installation by removing exhaust hanger from frame.
- 2) Raise hitch into position and insert 5/8" hex bolts and washers through factory chain loop holes and holes in top plate of hitch. Secure with 5/8" flange nuts as shown, finger tighten.
- 3) Install 5/8" carriage bolt and spacer into rearmost hole on passenger side frame rail and hitch side plate. Secure with 5/8" flange nut, finger tighten.
- 4) Fishwire remaining 5/8" carriage bolts and spacers through square access holes in frame rails. Pull bolts through holes in frame and out hitch side plate mounting holes, as shown. Secure with 5/8" flange nuts.
- 5) Torque all 5/8" fasteners to 210 lb.-ft.
- 6) Reinstall exhaust lowered in step 1.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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