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TOYOTA TACOMA FRONT HITCH

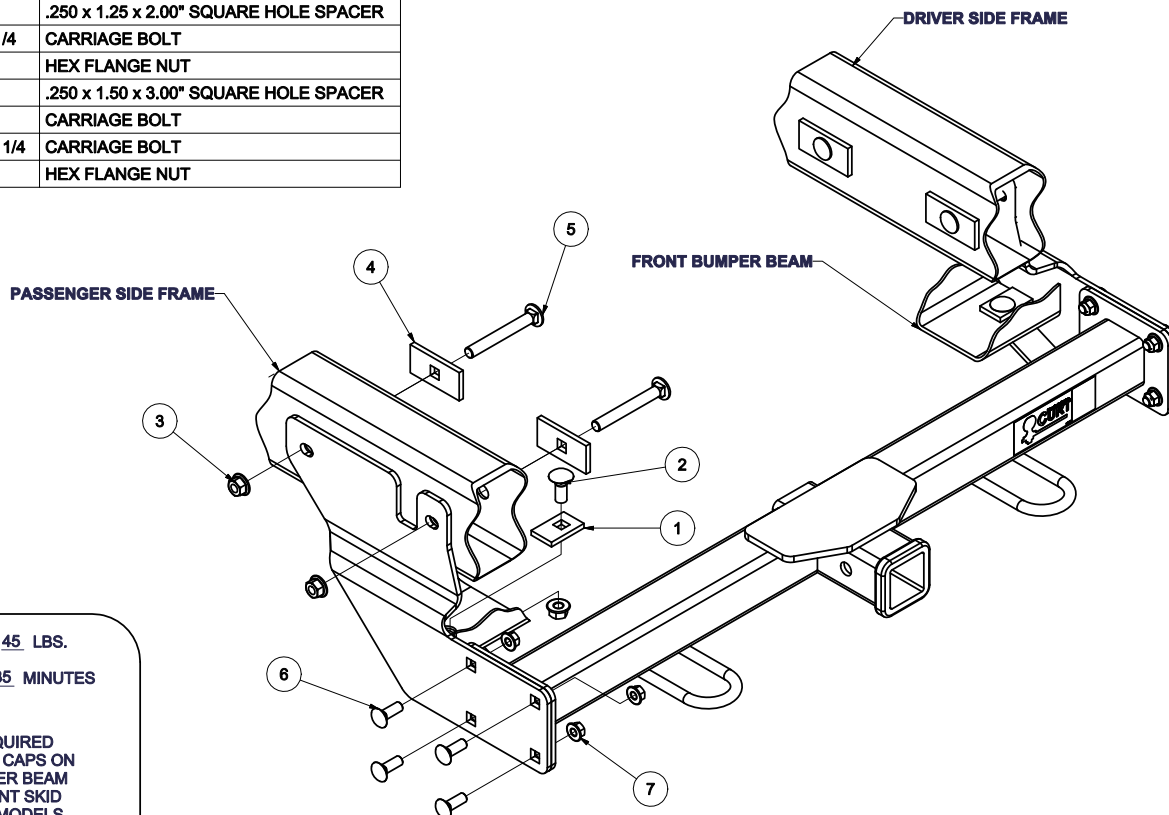
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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS. MAX. LINE PULL.

*****DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*****

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	CM-SP3	.250 x 1.25 x 2.00" SQUARE HOLE SPACER
2	2	1/2-13 x 1 1/4	CARRIAGE BOLT
3	6	1/2 - 13	HEX FLANGE NUT
4	4	CM-SP4	.250 x 1.50 x 3.00" SQUARE HOLE SPACER
5	4	1/2-13 x 4	CARRIAGE BOLT
6	8	7/16-14 x 1 1/4	CARRIAGE BOLT
7	8	7/16-14	HEX FLANGE NUT



HITCH WEIGHT: 45 LBS.

INSTALL TIME: 35 MINUTES

INSTALL NOTES:

- NO DRILL REQUIRED
- REMOVE END CAPS ON FRONT BUMPER BEAM
- REMOVE FRONT SKID PLATE ON 07 MODELS AND NEWER

INSTALLATION STEPS

1. Remove 2 bolts, one from each end of front bumper beam. Pull out end caps and return to customer.
2. Place 4" carriage bolt through spacer(CM-SP4) and into existing holes from the inside of the frame (both sides).
3. Where the end cap was removed in step 1, place a 1/2" x 1 1/4" carriage bolt through spacer(CM-SP3) into the existing hole in the front bumper beam.
4. Hang side plates from carriage bolts installed in step 2 on the outside of the frames and finger tight with 1/2" flange nuts.
5. Lift main body into place between side plates and loosely attach using 7/16" carriage bolts and flange nuts as shown.
6. Attach straps of main body to 1/2" carriage bolts placed in step 3. Finger tight with 1/2" flange nuts.
7. Torque all 1/2" fasteners to 75 ft.-lbs. and 7/16" fasteners to 50 ft.-lbs. in the following order:
First: Fasten main body to side plates.
Second: Fasten strap to front bumper beam.
Third: Fasten side plates to frame.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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