#### **WINCH BUMPER**

# 23371(B-MB-PS-MPS)

# INSTALLATION INSTRUCTIONS 2011 Ford Super Duty F-250, F-350, F-450

Parts List					Required Tools (Not included)				
Item	Qty.	Code	Description	Max. Torque	Qty. Description				
1	1		Pull Pro		1 Ratchet w/extension				
	1	BRK -53339	Brackets kit		1	3/4" S	ocket / w	rench	1
2	1		Main mounting bracket set		1	15mm	n Socket /	Wrer	nch
3	1		Lower brackets set		1	18mm	n Socket /	Wrer	nch
4	1		Complementary lower brack	kets set	1	13mm	n Socket /	Wrer	nch
5	2		1/2" bolt plates		1	3/8" u	niversal so	ocket	
6	2		Bracket spacers		Brackets				
7	1		License plate bracket		DRI	VER SID	E	F	PASSENGER SIDE
	1	KTE-53339	Hardware kit		(2)	)	<b>F</b> a)		
8	2		3/8 x 1" hex head bolt	30 Lb. Ft			✓ U		
9	2		3/8" hex nut			By (			
10	2		3/8" flat washer		60				
11	2		3/8" lock washer				0	A.	60
12	6		1/2 x 2" hex head bolt Zind	P. 75 Lb. Ft	0	A _	_		G /
13	2		1/2 x 1 1/2" hex head bolt	Zinc P. 75 Lb. Ft	19	<sup>J</sup> (;	3)		
14	16		1/2" flat washer Zinc P.		6				00
15	10		1/2" lock washer Zinc P.				H		
16	10		1/2" hex nut Zinc P.			7	// /	,	/ #
17	6		1/2 x 2" hex head bolt Blad	ck P. 75 Lb. Ft		1	//。/		\_\
18	8		1/2 x 1 1/2" hex head bolt	Black 175 Lb. Ft		<u> </u>	6		9
19	24		1/2" flat washer Black P.						
20	14		1/2" lock washer Black P.				\ \( \)		
21	14		1/2" hex nut Black P.		(6)	)			
22	2		1/4 x 1" hex head bolt						1.
23	2		1/4" flat washer						100
24	2		1/4" hex nut		lo	/	U		1
1							•		•

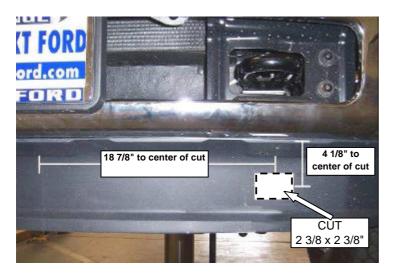
## Instructions

- 1. Before beginning the installation, please read all directions carefully and verify that all necessary hardware is accounted for. If any parts are missing, stop the installation and contact your distributor immediately.
- 2. To maintain and care this product keep it clean and do not use abrasive cleaners or polish waxes. We recommend to use only non-abrasive automotive wax such as pure carnauba to avoid scratches and rust.

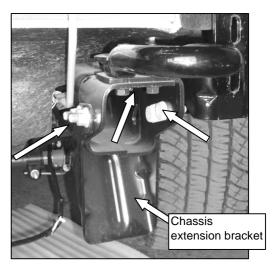
3. The approximate installation time is 90 min.

NOTE: This installation requires cutting or removal of the air dam.

### PICTURE 1



# PICTURE 2



#### **WINCH BUMPER**

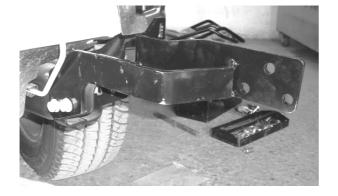
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# INSTALLATION INSTRUCTIONS

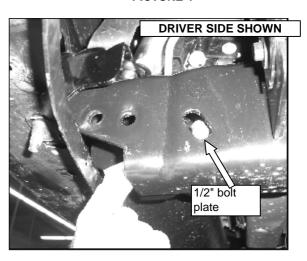
2011 Ford Super Duty F-250, F-350, F-450

- 4. Begginning with the driver side, measure from the center of the air dam 18 7/8" and down from the upper edge 4 1/8" and mark the center of the opening to be cut out. Use a utility knife and carefully cut out a 2 3/8" wide by 2 3/8" high section from the air dam. Picture 1. Repeat for the passenger side.
- 5. To install main bracket it is necessary to remove the bumper. First remove license plate holder, then remove plastic retainers securing rubber air deflector. Continue by removing the (4) bolts that attach the bumper to the front to the frame (picture 1) and the rear bumper bolts (2 per side) located in the mudguards. Remove the bumper. NOTE: If the vehicle is equipped with fog lights remove the electrical harness from the bumper and unplug the fog lights before removing the bumper.
- 6. Remove the bolts and tow hook and the nuts, bolt tabs and chassis extension bracket from the frame. Discard the tow hooks and chassis extension bracket. **NOTE**: There are holes provided in the winch plate to attach commercially available tow hooks. (sold separately).
- 7. Position the main mounting bracket on the top of the frame and align the holes in the bracket with the tow hook attachment points, secure using (3) 1/2 x 2" hex head bolts Zinc P., (6) 1/2" flat washers, (3) 1/2" lock washers and (3) 1/2" hex nuts. Secure the wall of the bracket to the frame using one of the bolt tabs removed in step 6. Tighten the bolt tab nuts to 55 Ft. Lbs. the 1/2" nuts and bolts to the specified torque. Repeat the above to install the passenger side main bracket.
- **8.** Reinstall the bumper using the factory fasteners removed. The main brackets must extend through the tow hook opening in the bumper.
- 9. Locate the holes in the side of the frame rail. Position one of the 1/2" bolt plates inside the frame with the threads of the bolt extending out through the obround hole. Picture 4.

#### **PICTURE 3**



#### **PICTURE 4**



10. Position the leg of the driver side lower bracket through the opening cut out in the air dam and attach the bracket to the side of the frame using the 1/2" bolt plate, (1) 1/2" X 1 1/2" hex bolt Zlnc P., (2) 1/2" flat washers (2) 1/2" lock washers and (2) 1/2" hex nuts, do not tighten. Picture 5. Repeat the above steps to install passenger side lower brackets. **NOTE**: The air dam was removed from the vehicle for photo purposes.

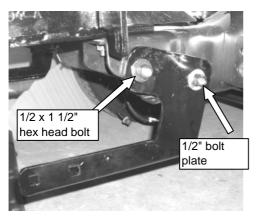
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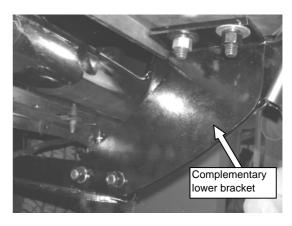
**NOTE**: The winch plate is preassembled in stainless steel model, discard these bolts to install the winch plate. Disassembly the winch plate before attach to the main brackets.

- 11. Attach the Pull Pro to the main brackets using (3) 1/2" X 2" hex bolts Black P., (6) ½" flat washers, (3) 1/2" lock washers and (3) ½" hex nut for each side. Do not tighten. **NOTE**: Only for Paint finish Pull Pro use (1) bracket spacer between main bracket and side plate for each side.
- 12. Attach the complementary lower bracket to the bottom of the winch plate using (2) 1/2" X 1 1/2" Hex bolt Black P., (4) flat washers, (2) lock washers and (2) hex nut, by each side. Do not tighten. Secure to the lower bracket with (2) 1/2" X 1 1/2" Hex bolt, (2) flat and lock washers and (2) hex nut, by each side. Leave loose. Picture 6.

PICTURE 5



#### PICTURE 6



- 13. Install brushguards on the sideplates using the preinstalled holts
- 14. Align the Pull Pro with the front of vehicle and tighten all nuts and bolts.
- **15.** Install the license plate bracket to the winch plate using 3/8" hardware secure license plate using 1/4" hardware.
- 16. Fill out the warranty card and place it inside your vehicle's glove box.

