INSTALLATION INSTRUCTIONS

02 - 04 Nissan Frontier King Cab 2DR (USA)

Parts List: QTY

- (1) Sidebar set (Left & Right)
- (2) Front mounting bracket (left & right)
- (2) Rear mounting bracket (left & right)
- (4) Spacer washer

- (1) Hardware kit including:
 - (4) 1/2 x 1 1/2" Hex head bolt

 - (4) 1/2 x 1 1/2" carriage head bolt (2) 1/2 x 1 1/2" cut carriage head bolt
 - (6) 1/2" Flat washer
 - (10) 1/2" Lock washer
 - (6) 1/2" Hex nut
 - (2) M10 x 30mm Hex head bolt
 - (2) 7/16" Flat washer
 - (2) 7/16" Lock washer

(2) M10 Hex head nuts

(1) Guide bolt

Approximated installation time: 30 min.

Tools Required:

3/4" Socket Ratchet 3/4" Wrench 17mm Socket

Instructions:

- 1. Read and understand instructions completely before beginning installation.
- 2. Sidebar set consist of a driver and passenger side. Be sure to determinate the correct side before installation.
- 3. Locate existing holes in the frame at front of vehicle shown in Picture 1 & 2.
- 4. To install front mounting bracket, pass through the o-bround a 1/2 x 1 1/2" cut carriage head bolt, turn 1/4 counterclockwise to retain the head of the bolt, then secure the bracket to the bolt using 1/2" flat & lock washer and hex nut. Picture 3. Secure to the other hole using a 1/2 x 1 1/2" carriage head bolt, lock washer, space washer and hex nut. Picture 4. Leave loose.
- 5. To install rear mounting bracket, locate the existing holes in the frame at rear of vehicle as shown in Picture 5. Attach mounting bracket to frame using a 1/2 x 1 1/2" carriage head bolt, lock washer, spacer washer and hex nut. Bolt to the threaded hole suing a M10 x 30mm hex head bolt and 7/16" flat and lock washer. Leave loose. Picture 6 & 7. Note: Some models may not have the factory weld nuts on the inside of frame. If this is the case you must fish wire the M10 bolt with a 7/16" lock washer through the outside using the supplied 7/16" flat washer and M10 nut.
- 6. Place the sidebar up to the mounting brackets and bolt to the main and auxiliary mounting brackets using the 1/2 x 1 1/2" hex head bolt, flat and lock washer. Leave loose.
- 7. Make any final adjustments to the alignment of the sidebar and tighten all bolts. Repeat for the opposite side.
- 8. You may need to periodically re-tighten the bolts.

Assembly Diagram:

Picture 1



Picture 2

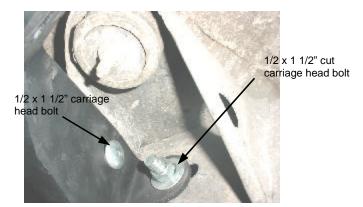


Introduce here a 1/2 x 1 1/2" cut carriage head bolt

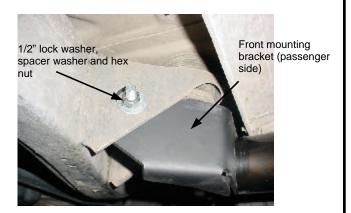
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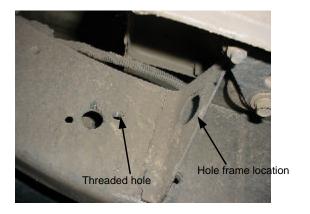
Picture 3



Picture 4



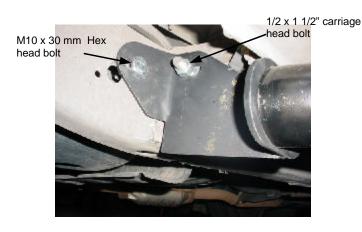
Picture 5



Picture 6



Picture 7



Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scracht the finish and cause corrosion.