## INSTALLATION INSTRUCTIONS

## Dakar Sport 52139(1-4) / Dakar 52139(1BB-4BB) / Rhino Charger BB52139(1B-4PS) FORD SUPER DUTY & EXCURSION 99-06

Parts List : QTY

(1) Hardware kit including:

(4) 3/8 x 1 1/4" Hex head bolts

(1) Dakar Sport

(4) 3/8" Flat washers

(2) Mounting brackets (Driver & Passenger) (4) 3/8" lock nuts

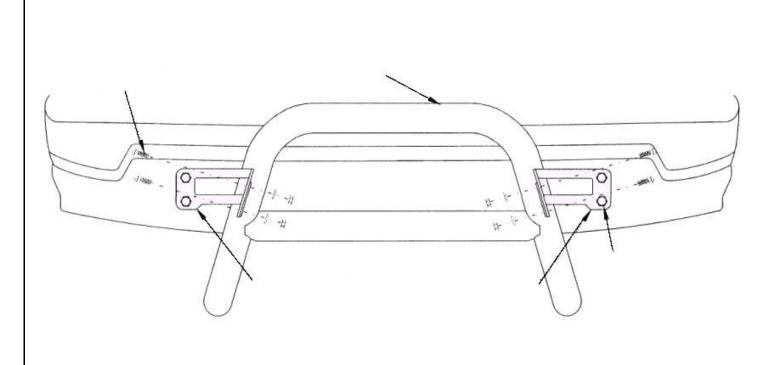
**Tools Required:** 

9/16" Socket 9/16" Wrench 18 mm Socket Ratchet

## Instructions:

Approximated installation time: 20 min.

- 1. Read and understand instructions completely before beginning installation.
- 2. Locate and remove the front four bolts that support the bumper to the vehicle. **Note**: Do not remove the bolts of both sides simultaneously. It may be necessary to hold factory nut plate from the rear of the bumper to keep it in place.
- 3. Place mounting bracket onto the bumper and reinstall factory bolts. Leave loose. **Note:** No need to remove the tow hooks.
- 4. Place the Bull nose up to the mounting brackets and bolt them together using 3/8 x 1 1/4" hex head bolts, flat washers and lock nuts. Leave hardware loose.
- 5. Make any final adjustments to the alignment of the Bull nose and tighten all bolts.
- 6. You may need to periodically re-tighten the bolts.



## Cleaning and care instructions:

Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba) on a regular basis. The use of any soap, polish, or wax that contains an abrasive is detrimental to the finish, as the compounds scracht the finish and cause corrosion.