

# INSTALLATION INSTRUCTIONS

	PART # 15850
Please read these instructions co	mpletely before starting the installation.
KIT CONTENTS	TOOLS NEEDED
QTY. DESCRIPTION1Oil Cooler Assembly2-8AN Female x 1/2" Hose Barb Adapter2-8AN x 5/8" Male Adapter	Standard Screw Driver or 5/16" Nut DriverTeflon Tape Razor Knife9/32" Drill Bit7/16" Socket & Ratchet Open End Wrench'sMarkerDrill
RECOMMENDED FOR	IMPORTANT
TransmissionPower SteeringEngine OilFuel	Always use backup wrenches when tightening fittings. The AN fittings supplied in this kit do not require any thread sealant. (See Diagram #1)
<ul> <li>PRE-INSTALLATION</li> <li>Important: The Electric Fan comes from the factory with a product label installed on one end of the fan shroud. Before installation check the product label to confirm airflow direction &amp; positive electric fan lead color. Airflow direction will be shown with an arrow.</li> <li>This fan is factory setup for PULLER applications</li> <li>Changing airflow direction</li> <li>To change the airflow direction from the factory setting:</li> <li>Using a 7/16" Socket &amp; Ratchet, remove the four 1/4-20 lock nuts holding the Electric Fan onto the Oil Cooler Assembly.</li> <li>Remove the Nut or Clip that holds the electric fan blade onto the motor shaft.</li> <li>Carefully remove the fan blade from the motor shaft.</li> <li>Note: This is an interference fit and requires some effort.</li> <li>Flip the fan blade upside down and reinstall onto the motor shaft. Make sure the roll pin on the motor shaft is aligned with the slot on the fan blade.</li> <li>Reinstall nut or clip on motor shaft.</li> <li>Reinstall the Electric Fan onto the Oil Cooler Assembly.</li> </ul>	
airflow to the radiator/condenser. This cooler can be mounteneeds access to airflow to perform at its peak. <b>COOLER INSTALLATION</b> (MOUNTING HARDWARE NOT 1. Identify the two -8AN x 5/8" Male Adapters.	rd the cooler. <b>Note:</b> Thread sealant is not necessary on o-ring fittings.

- 5. Hold the Oil Cooler Assembly in the desired location.
- 6. Using a marker, mark the four hole locations.
- Using a drill and 9/32" drill bit, drill the four mounting holes. 7.
- Using 1/4"-20 Bolts, 1/4" Washers & 1/4" Lock Nuts (Not Supplied) attach the Oil Cooler Assembly. 8.

### **ROUTING HOSES**

Note: The Cooler core will flow in either direction, there is no specified inlet or outlet port.

**Warning:** When routing hoses, be sure to keep all hoses away from sharp edges, moving parts and hot engine components. Hoses should be routed carefully and should not be bent in less than a 5" radius.

### **Important:** A kinked hose will restrict flow and could cause failure.

## WIRING (See Diagram #2)

Specifications- Electric Fan rating: 5.3 Amps

Important: Before beginning reference the Product Label on the Electric Fan shroud for the factory PULLER fan configuration Positive wire color. If you wish to configure the fan opposite of the factory PULLER setting, The Positive (+) and Negative (-) wires MUST be switched.

Hook the Positive (+) wire to a switched 12 volt source (Manual Switch or Thermostat). Hook the Negative (-) wire to a good chassis Ground (-).

Diagram #2	
Inlet	
12V Positive (+)	 = Ground

**Warning:** Installation of accessories should only be undertaken by those with mechanical knowledge and are familiar with working on vehicles. Always use eye protection (goggles, safety glasses or shield). Park the vehicle in a well lit area, on level ground and apply the parking brake. Only work on a cold vehicle that has been sitting overnight, failure to do so will result in severe burns and injury. Before starting the vehicle, make sure no tools or any other items are left under hood that could interfere with or be drawn into moving parts of the engine. Failure to follow instructions can lead to severe damage and personal injury

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