## INSTALLATION INSTRUCTIONS FOR DYNOMAX KIT: 19392 2002-04 Jeep Liberty w/3.7L,V6



2701 N. Dettman Rd. Jackson, MI 49201

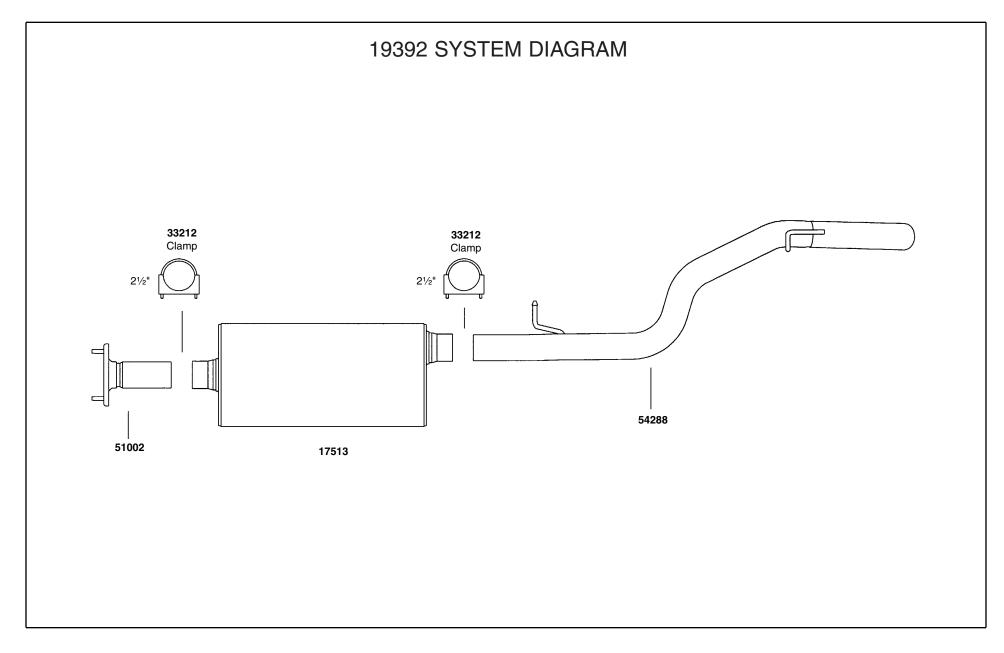
DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

## NOTE: Read all instructions before starting any work.

- 1. Remove the OE muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers.
- 2. Install DynoMax front intermediate pipe **51002**. Tighten the nuts on the inlet flange connection to the converter pipe.
- 3. Install DynoMax Ultra Flo Welded muffler 17513 with the center connection as the inlet. The side outlet connection should be positioned outboard toward the R.H. frame. Use one of the 2½" clamps provided to connect the muffler to the front intermediate pipe. Only finger tighten the clamp now.
- 4. Install DynoMax tail pipe **54288**. Insert the metal rod hangers into the two rubber isolators on the chassis. Use the other 2½" clamp to connect the tail pipe to the muffler outlet.

- 5. Beginning at the inlet end, align all the parts and fully tighten the u-bolt clamps.
- 6. Please see full system diagram on the back page.

- KIT CONTAINS:
- (1) 17513 MUFFLER
  (1) 51002 INLET PIPE
  (1) 54288 TAIL PIPE
  (2) 2<sup>1</sup>/<sub>2</sub>" CLAMPS
  (1) INSTRUCTION SHEET



Form: 700371 07/04