

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 19481**

2004-95½ Toyota Tacoma Reg Cab 2.4L, 2.7L, 4 W.D.



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Disconnect / remove the oxygen sensor fitting / wiring. Remove the O.E. inlet pipe, muffler and tail pipe from the truck. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax inlet pipe **53665** w/ gasket **31585**. Finger tighten the inlet flange connection.
3. Install DynoMax Super Turbo muffler **17741**. **The muffler should be installed with the bracketed head at the outlet end.** Finger tighten the inlet clamp.
4. Install DynoMax tail pipe **54653**. Insert the metal rod hangers into the two rubber isolators on the chassis. Finger tighten the clamp to the muffler outlet.
5. Install the **36443** SS tip using the 2½" band clamp.

6. Reinstall the oxygen sensor, wiring and tighten the fitting.
7. Beginning at the inlet end, align the system and fully tighten all the clamps.
8. Please see the diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 17741 SUPER TURBO MUFFLER
- (1) 53665 INLET PIPE
- (1) 54653 TAIL PIPE
- (1) 36443 304SS TIP
- (1) 31585 GASKET
- (2) 2¼" U-BOLT CLAMPS
- (1) 2½" BAND CLAMP
- (1) 706598 INSTRUCTION SHEET

19481 SYSTEM DIAGRAM

