

INSTALLATION INSTRUCTIONS FOR

DYNOMAX KIT: 38529

2009-06 Chevrolet Impala 3.9L

2009-06 Chevrolet Impala SS 5.3L



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN BUMPER JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS, IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT, IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the O.E. or existing exhaust system. Lubricate the rubber isolators and fasteners with WD-40 or a similar product to aid in removal.
2. Install DynoMax front pipe 53871 with gasket **31512**. Slightly tighten the inlet flange connections.
3. Slip band clamp **36438** over the inlet end and install DynoMax front intermediate pipe **54822**. Insert the metal rod hanger in the rubber isolator.
4. Slip band clamp **36438** over the inlet end and install DynoMax rear intermediate pipe **53872**. Insert the metal rod hanger into the rubber isolator.
5. Slip **36438** band clamps over each inlet end and install DynoMax muffler assemblies **53873** (R.H.) and **53874** (L.H.). Insert the rod hangers into the rubber isolators on the chassis.

6. Install stainless steel tips **36484** on each muffler tail pipe (installation of tips is optional to suit appearance).
7. Beginning at the inlet end, align the exhaust system components and fully tighten all the clamps.
8. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (1) 31512 Gasket
- (1) 53871 Pipe
- (1) 54822 Pipe
- (1) 53872 Pipe
- (1) 53873 Muffler
- (1) 53874 Muffler
- (2) 36484 Tip w/Clamp
- (4) 36438 Band Clamp
- (1) 714461 Instructions

38529 SYSTEM DIAGRAM

