

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39484**

2009-08 Dodge Challenger 6.1L Hemi SRT8, Dual Exhaust System



2701 N. Dettman Rd.
Jackson, MI 49201

DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before starting any work.

1. Remove the original exhaust system assembly from the vehicle.
Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front exhaust x-pipe **53676**. Slightly tighten the inlet 2 $\frac{3}{4}$ " clamps.
3. Install DynoMax Ultra Flo Welded mufflers **17229** (RH & LH). Slightly tighten 3" clamps that connect the mufflers to the x-pipe.
4. Install DynoMax RH tail pipe **55496**. and LH tail pipe **55495**. Insert the metal rod hangers into the rubber insulators on the chassis. Use 3" clamps to connect the tail pipes to the muffler outlets.

5. Install RH and LH rear 304SS tips **36459** using the 2 $\frac{3}{4}$ " band clamps.
6. Beginning at the inlet end, align the exhaust system components and fully tighten all the clamps.
7. Please see the system diagram on the back page of these instructions.

KIT CONTAINS:

- (2) 17229 MUFFLERS
- (1) 53676 X-PIPE
- (1) 55496 TAIL PIPE
- (1) 55495 TAIL PIPE
- (2) 36459 SS TIP
- (4) 2 $\frac{3}{4}$ " BAND CLAMPS
- (4) 3" BAND CLAMP
- (1) 709048 INSTRUCTION SHEET

39484 SYSTEM DIAGRAM

